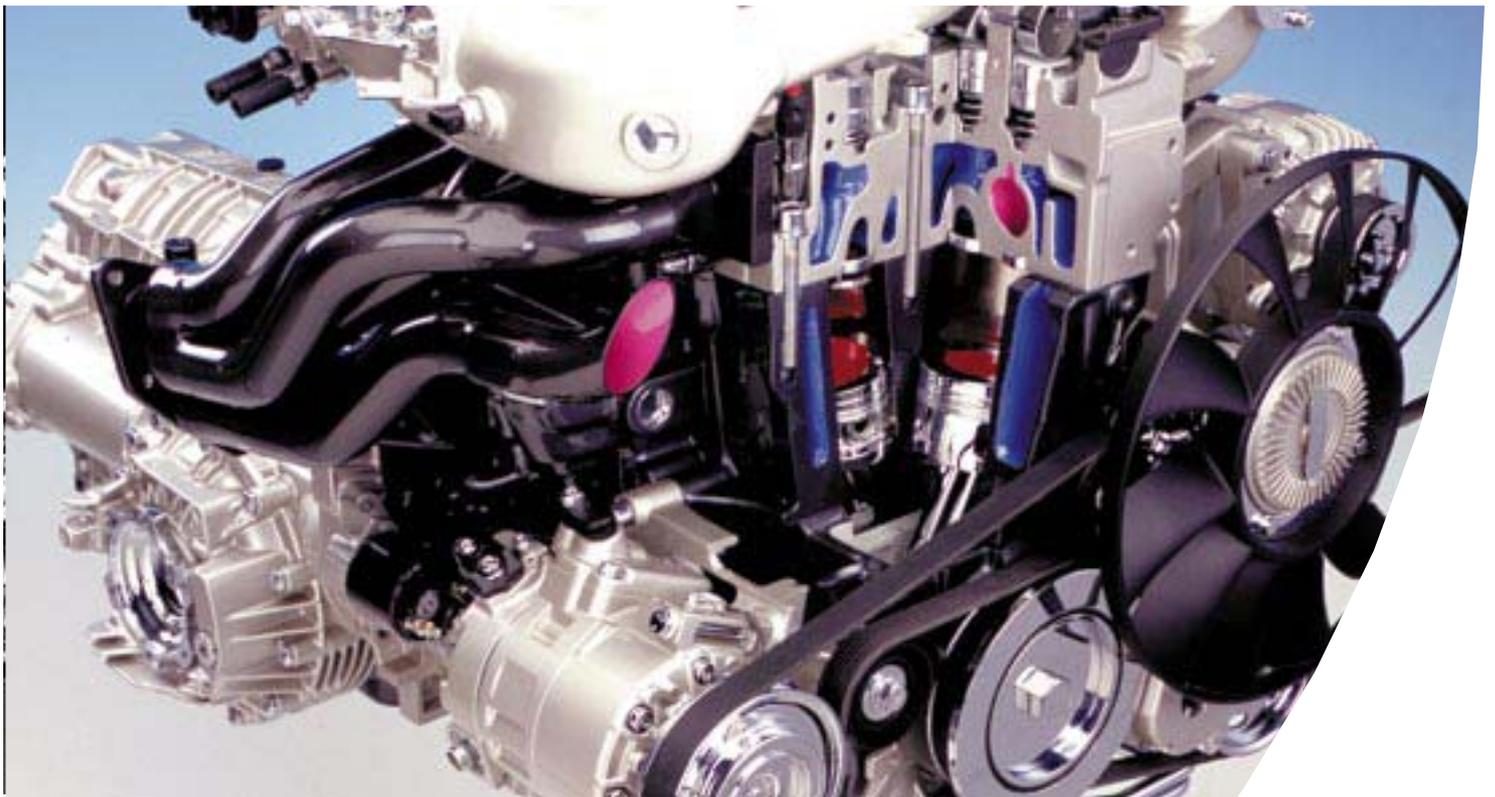




The 2.3-ltr. V5 Engine

Design and Function

Self-Study Programme No. 195





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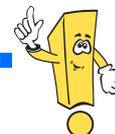
The new 2.3-ltr. V5 engine is related to the VR6 engine as regards design. For this reason this Self-Study Programme will be largely confined to the modifications to the VR6 engine.

You will find more detailed information about the design of the engine mechanicals or the cooling system and the oil circuit in SSP 127 "The VR6 engine" and SSP 174 "Modifications to the VR6 engine".

The Self-Study Programme is not a Workshop Manual!

Please always refer to the Service Literature for all inspection, adjustment and repair instructions.

New



Important Note



The contents of this SSP at a glance



| | | |
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| Motronic injection and ignition system | 14 |  |
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Introduction



Why do V-engines exist?

Front-wheel drive, in combination with a transversely mounted four-cylinder inline engine, is now part and parcel of many motor vehicle concepts. Installing the engine transversely has promoted the development of more compact vehicles.

But the vehicle width is not sufficient to accommodate inline engines with more than four cylinders.

This is why the V-engine came into being.

Although V-engines have a very short overall length, they are rather wide - with a V-angle of 60° or 90° - and hence cannot be used in smaller mid-range vehicles.

V-engine with an angle of 15°

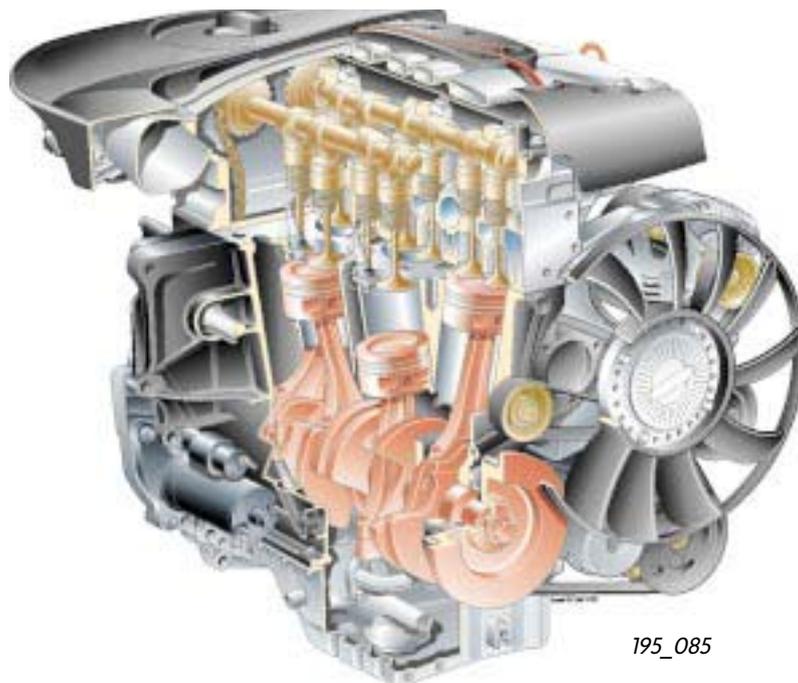
The VR engines and the new V5 engine combine the advantages of the V-concept with the advantages of the inline engine.

These are:

- short overall length thanks to V-angle,
- small overall width thanks to the V-angle of 15° ,
- only one cylinder head is required,

The V5 was derived from the VR6 by removing the 1st cylinder from the latter.

The resulting, even more compact design makes it possible to use this powerful unit in all vehicle classes.



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Technical specifications



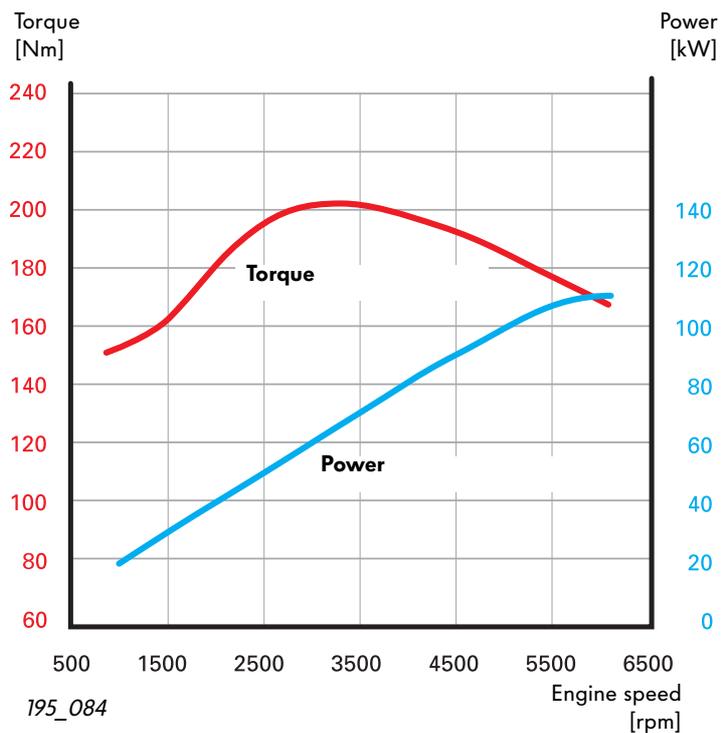
| | |
|---|---|
| Engine code | AGZ |
| V-angle | 15° |
| Displacement | 2324 cm ³ |
| Bore | 81.0 mm |
| Stroke | 90.2 mm |
| Compression ratio | 10.0 : 1 |
| Firing order | 1 - 2 - 4 - 5 - 3 |
| Mixture preparation and ignition | Bosch Motronic M3.8.3 |
| Fuel | 95 RON unleaded premium |
| Exhaust gas aftertreatment | Three-way catalytic converter with lambda control |



The V5 engine conforms to exhaust gas level D3.

As the power vs. torque curve shows, the remarkable features of this engine are its immense low-end torque and high power output in the upper rpm range.

Max. torque is 220 Nm at 3600 rpm and max. power output is 110 kW at 6000 rpm.



Engine mechanicals

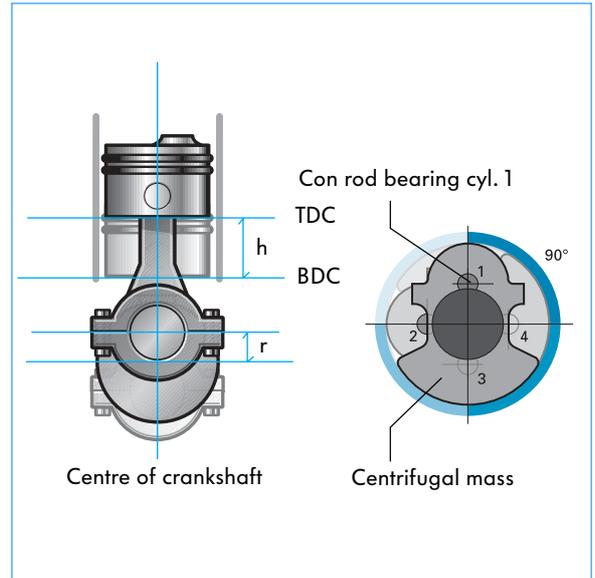
Offsetting

To give you a better understanding of the design features of the V5 engine and to clarify several technical concepts, we will begin by looking at the design features of the inline engine.



Inline engine

In the inline engine the piston is located directly above the centre of the crankshaft. The piston stroke (h) is therefore twice the crank radius ($2r$). TDC and BDC are exactly 180° apart.

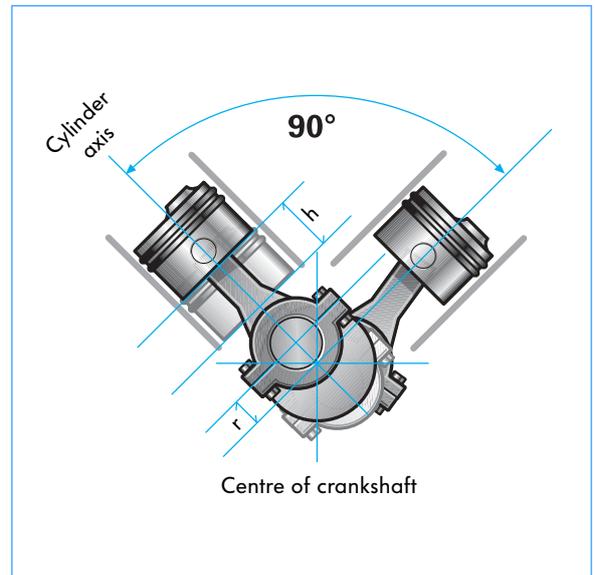


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195_079

V-engine with an angle of 90°

In conventional V-engines the pistons in both banks of cylinders are aligned at 60° or 90° to one another. The centre lines of the cylinders nevertheless project through the centre of the crankshaft. The piston stroke is then twice the crank radius in this case, too. But the large V-angle also means the engine has a large overall width.

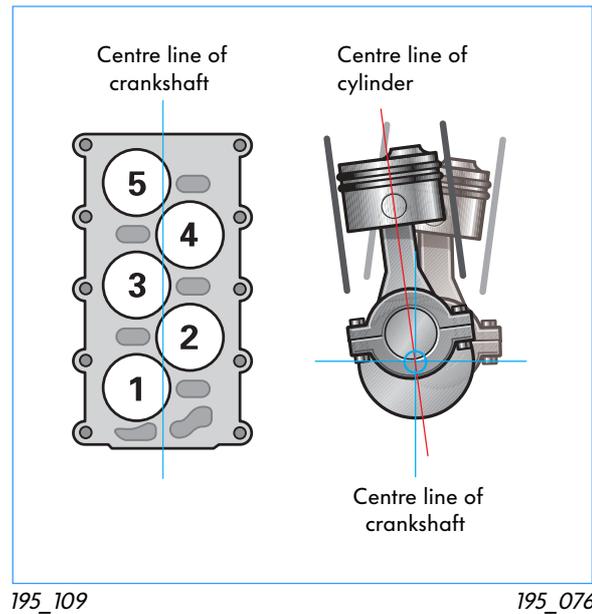


195_075

V5 engine with an angle of 15°

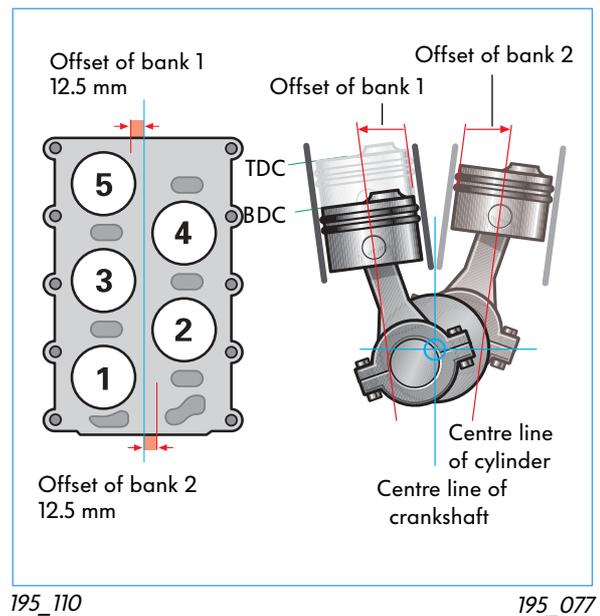
As a result of the V-angle of 15°, the V5 engine is not as wide as engines with an angle of 60° or 90°. The V5 engine can be mounted both longitudinally and transversely because it is shorter than an inline engine.

Several difficulties had to be overcome during the design process, since the 15° V-angle causes the cylinders to overlap at the bottom.



To avoid these overlaps, it was necessary to shift the cylinders slightly further outwards so as to increase the clearance between the cylinders. This process is known as “offsetting”. In the V5 engine the offset of each bank of cylinders is 12.5 mm.

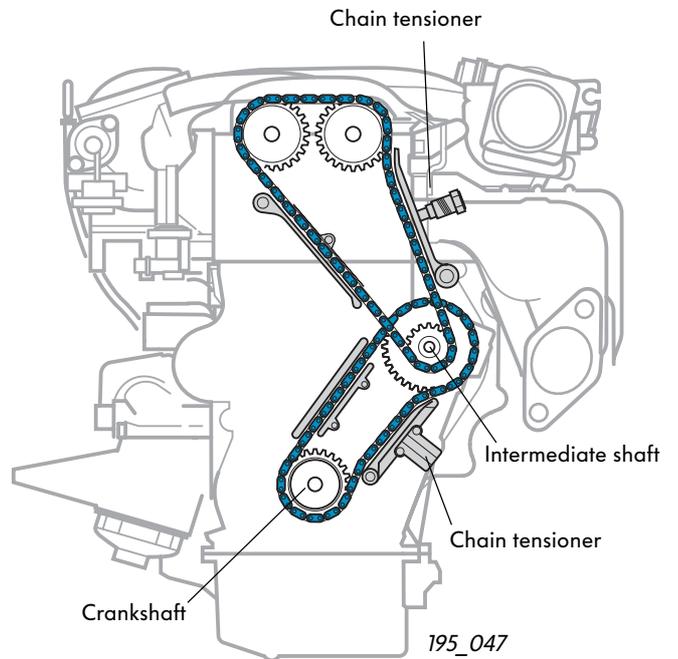
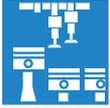
By offsetting the cylinders, their centrelines no longer project through the centre of the crankshaft. As a result, the pistons travel in a different line from TDC to BDC than from BDC to TDC. Allowance has to be made for this difference when designing the crankpin throw to ensure that all cylinders have the same ignition point.



Engine mechanicals

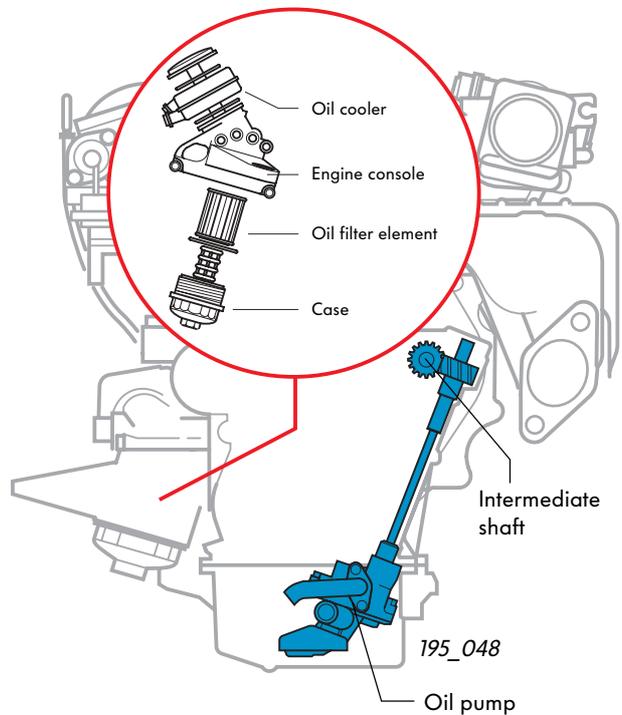
The engine control unit

Running in 6 bearings, the crankshaft drives the intake camshaft by means of an intermediate shaft. The two chains are designed as single chains. Each chain has a tensioner actuated by the oil circuit.



Engine lubrication

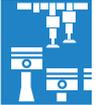
The oil pump is driven by the intermediate shaft. The oil cooler and oil filter are located in the engine console. When the oil filter is changed, only the paper filter element needs to be replaced.



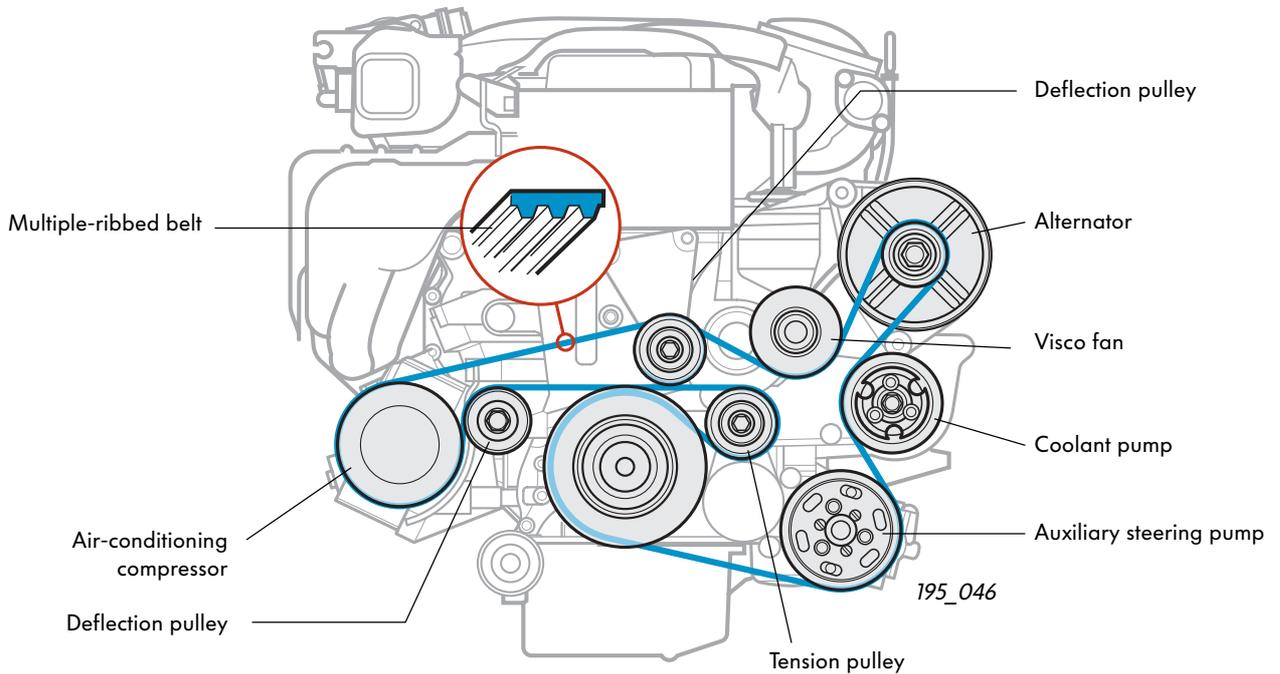
A different oil filter type is used for longitudinally and transversely mounting engines (see page 34, Service).

Drive for auxiliaries

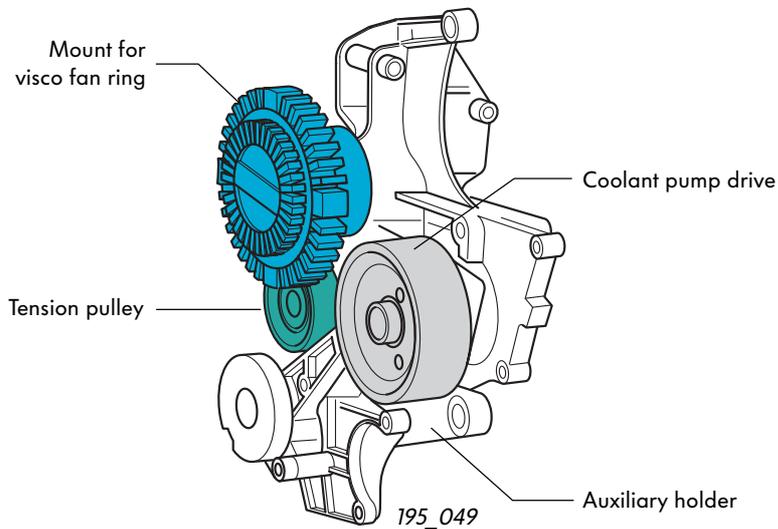
The longitudinally and transversely mounted V5 engines have different drives for auxiliaries.



Belt routing of longitudinally mounted V5 with air-conditioning compressor

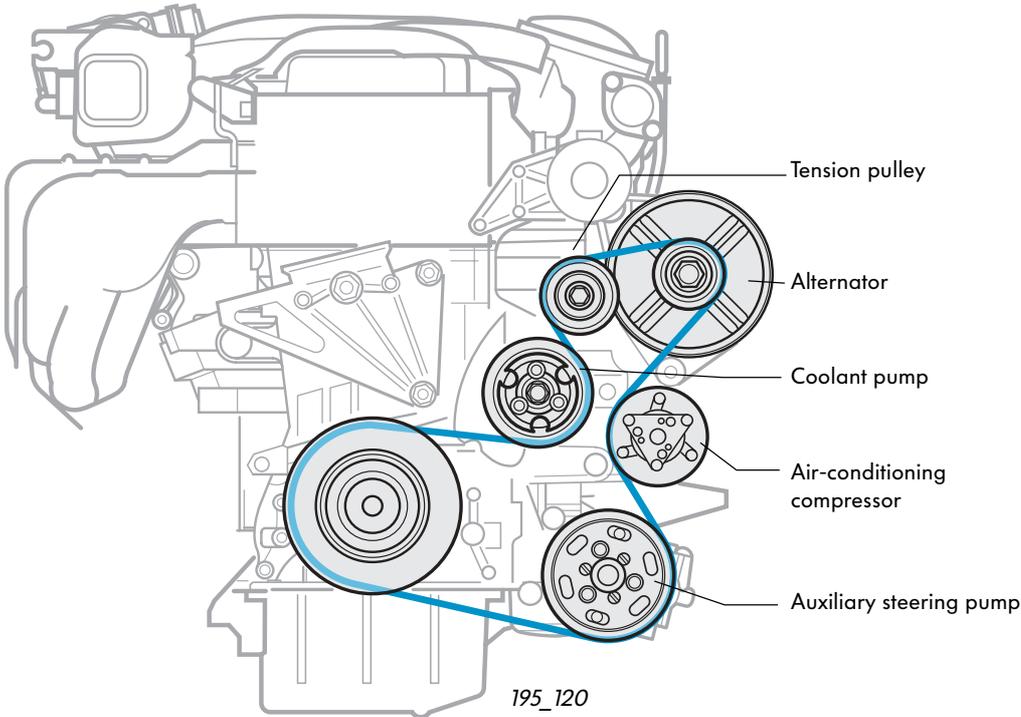


In the longitudinally mounted engine the coolant pump is located on the auxiliary holder. As a result, this engine is slightly shorter than the transversely mounted engine.

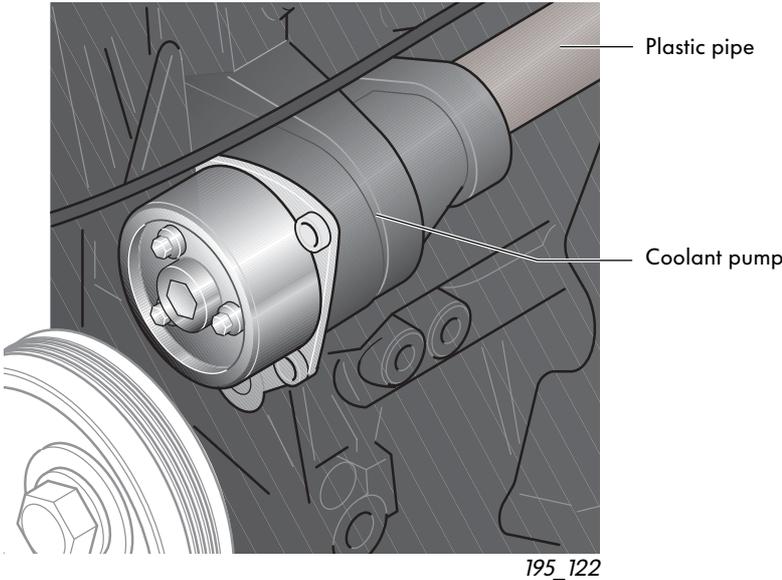


Engine design

Belt routing in the transversely mounted V5 engine with air-conditioning compressor



In the transversely mounted engine the coolant pump is integrated in the cylinder crankcase.



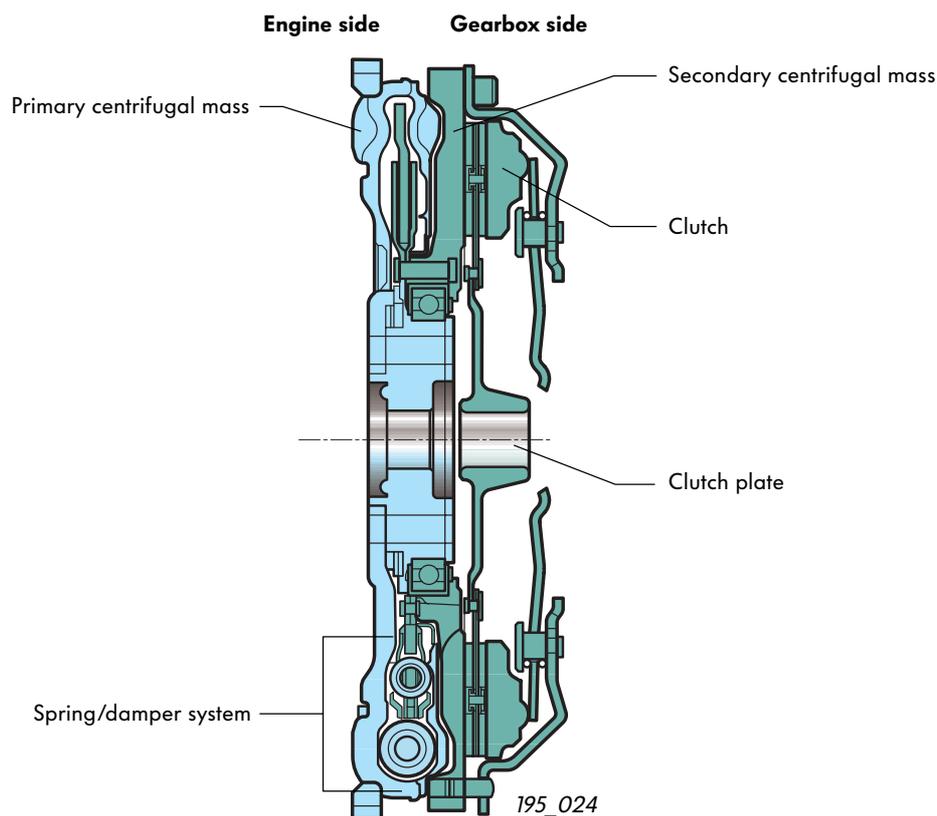
Power transmission

The flywheel

enables the crankshaft to rotate evenly due to its mass. It also acts as a clutch support. The clutch transmits engine torque to the gearbox. The torsional oscillations of the engine in the low speed range in particular are transferred to the gearbox in the process. This induces vibrations and consequently “gearbox rattle”.

The dual-mass-flywheel

prevents torsional oscillations of the engine from being transmitted to the gearbox. As the name suggests, the dual-mass flywheel consists of two flywheel masses, a primary centrifugal mass and a secondary centrifugal mass. They are interconnected by means of a spring/damping system.



The dual-mass-flywheels for mounting the engines in the longitudinal and transverse positions differ from one another, since an intermediate plate is required to locate the gearbox for longitudinal mounting.

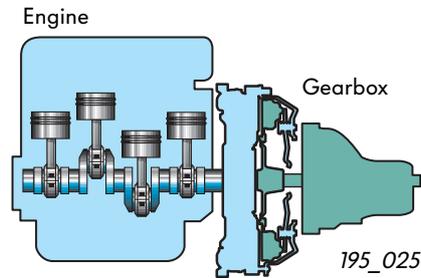
Engines with dual-mass flywheels have an engine oscillation system which is tuned differently to engines with conventional flywheels.

Therefore, never replace single-mass flywheels with dual-mass flywheels.

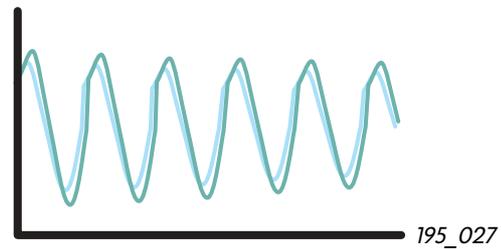
Power transmission

Engine and gearbox with conventional flywheel-clutch layout

Put simply, it can be said that a conventional fly-wheel is better at absorbing oscillations which an engine produces. But the remaining oscillations are transmitted fully to the gearbox, and this manifests itself as vibrations and noise in the low speed range.



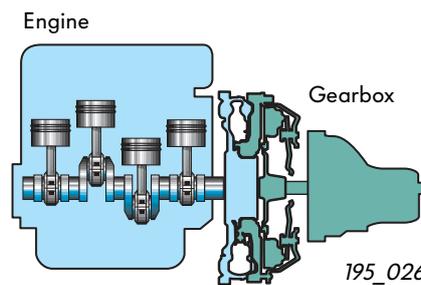
Oscillations produced by the engine 
Oscillations absorbed by the gearbox 



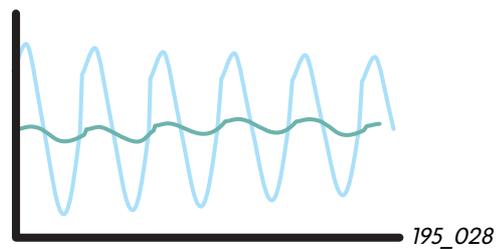
Oscillatory behaviour of the engine and gearbox at idling speed

Engine and gearbox with dual-mass flywheel

The dual-mass flywheel allows slightly more engine oscillation, due to its smaller centrifugal mass. In fact, the spring/damping system and the higher gearbox moment of inertia prevent these oscillations from being transmitted to the gearbox. This results not only in a much higher level of ride comfort, but also in less wear and higher fuel efficiency at low engine speeds.



Oscillations produced by the engine 
Oscillations absorbed by the gearbox 



Oscillatory behaviour of the engine and gearbox at idling speed



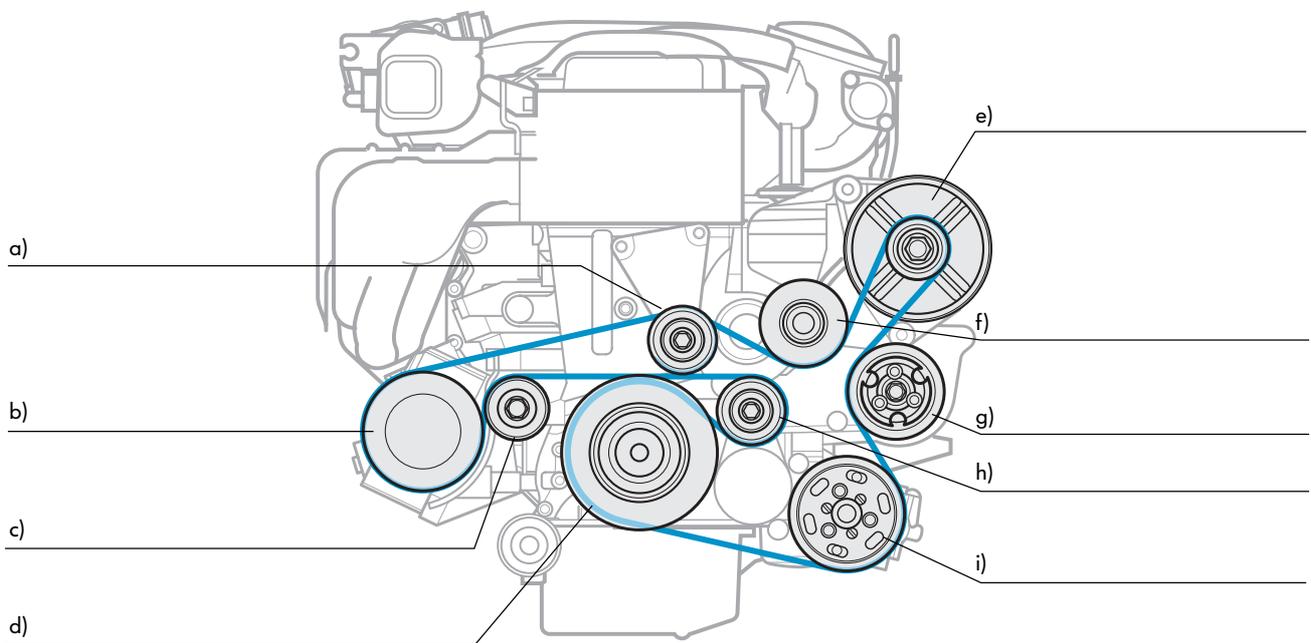
Test your knowledge

1. The V5 engine has a V-angle of

- a) 15°,
- b) 60° or
- c) 90°.

2. Annotate the drawing.

What belt pulleys drive what units?



3. State the advantages of the dual-mass flywheel

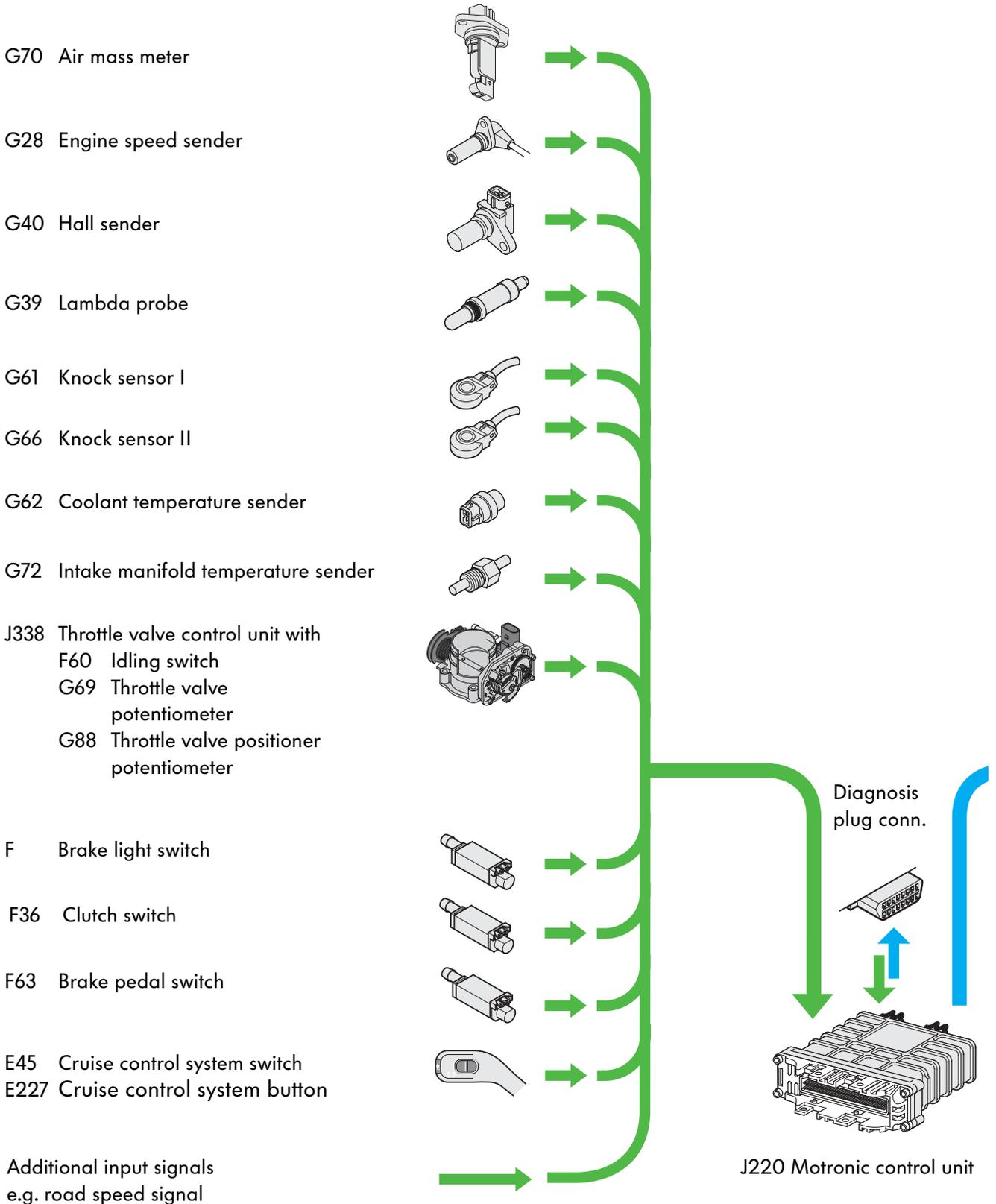
- a) Higher ride comfort,
- b) Higher engine power,
- c) Less wear,
- d) Higher fuel efficiency at low engine speeds

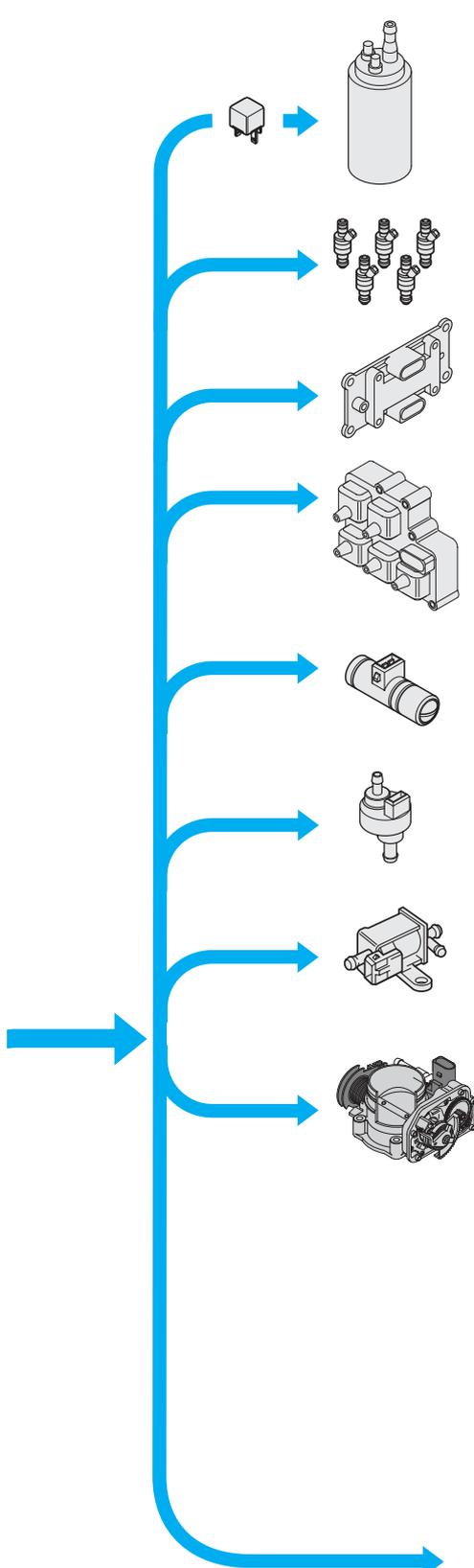
Reasons:

Motronic injection and ignition system

Overview of Motronic M3.8.3 system

Sensors





Actuators

- G6 Fuel pump with
- J17 Fuel pump relay

- N30 Injector, cylinder 1
- N31 Injector, cylinder 2
- N32 Injector, cylinder 3
- N33 Injector, cylinder 4
- N83 Injector, cylinder 5

- N122 Power end stage

- N Ignition coil
- N128 Ignition coil 2
- N158 Ignition coil 3
- N163 Ignition coil 4
- N164 Ignition coil 5

- N79 Heater element
(crankcase breather valve)

- N80 Solenoid valve 1 for
activated charcoal filter system

- N156 Twin-path intake manifold change-over valve

- J338 Throttle valve control unit with
V60 throttle valve positioner



195_105

Additional output signals,
e.g. to air-conditioning compressor

Motronic injection and ignition system

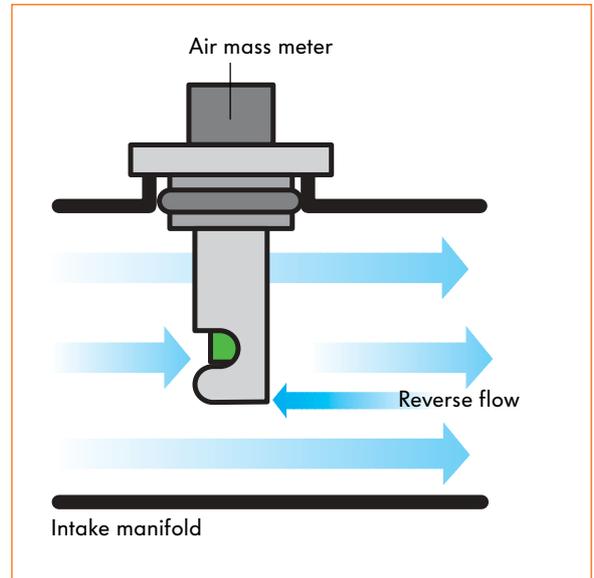
The air mass meter with reverse flow recognition

To guarantee optimal mixture composition and low fuel consumption, the engine management system needs to know exactly how much air the engine intakes.

The air mass meter supplies this information.

The opening and closing actions of the valves cause the air mass inside the intake manifold to flow in reverse.

The hot-film air mass meter with reverse flow recognition detects reverse flow of the air mass and makes allowance for this in the signal it sends to the engine control unit. Thus, the air mass is metered very accurately.



195_094



Design

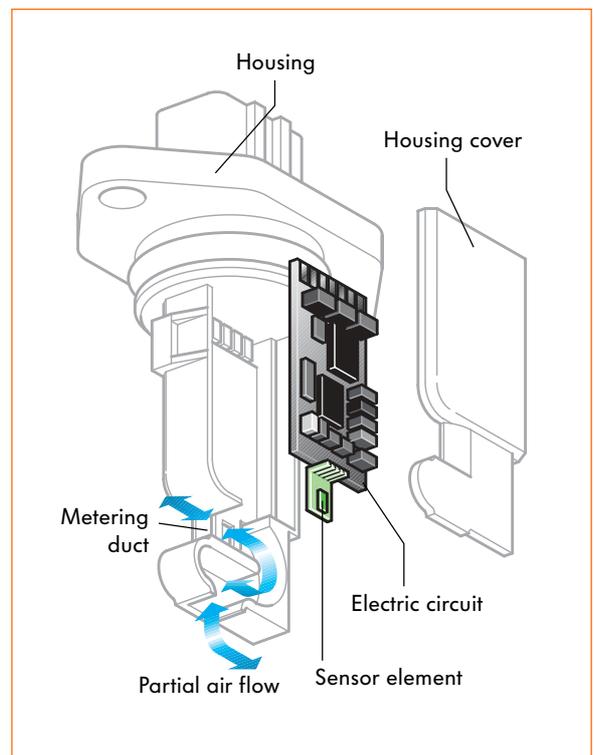
The electronic circuit and the sensor element of the air mass meter are accommodated in a compact plastic housing.

Located at the lower end of the housing is a metering duct into which the sensor element projects.

The metering duct extracts a partial flow from the air stream inside the intake manifold and guides this partial flow past the sensor element.

The sensor element measures the intake and reverse air mass flows in the partial air flow.

The resulting signal for the air mass measurement is processed in the electronic circuit and sent to the engine control unit.

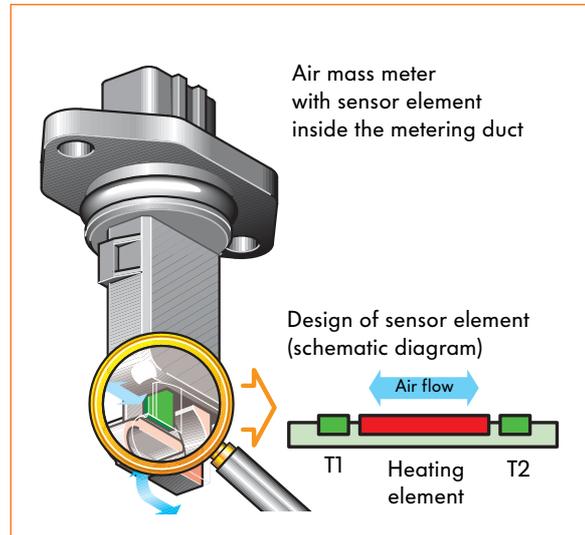


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Functional principle

Mounted on the sensor element are two temperature sensors (T1 + T2) and a heating element.

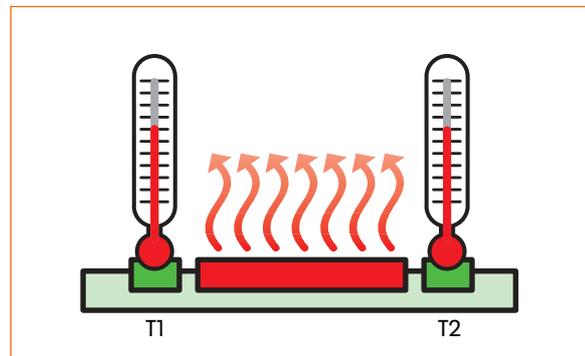
The substrate to which the sensors and heating element are attached is composed of a glass membrane. Glass is used because of its poor thermal conductivity. This prevents heat which the heating element radiates from reaching the sensors through the glass membrane. This can result in measurement errors.



195_041

The heating element warms up the air above the glass membrane.

The two sensors register the same air temperature, since the heat radiates uniformly without air flow and the sensors are equidistant from the heating element.



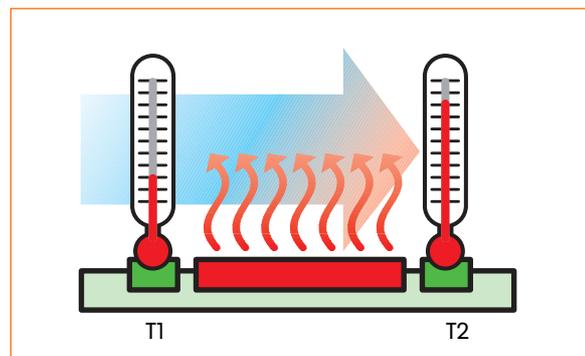
195_042

Induced air mass recognition

In the intake cycle, an air stream is ducted from T1 to T2 via the sensor element.

The air cools sensor T1 down and warms up when it passes over the heating element, with the result that sensor T2 does not cool down to as great an extent as T1.

The temperature of T1 is therefore lower than that of T2. This temperature difference sends a signal to the electronic circuit that air induction has occurred.



195_043

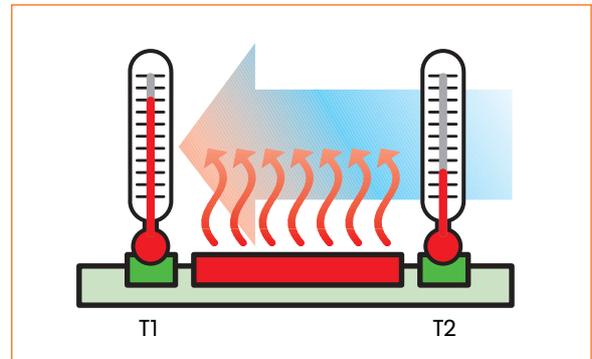


Motronic injection and ignition system

Reverse air mass flow recognition

If the air flows over the sensor element in the opposite direction, T2 will be cooled down to a greater extent than T1. From this the electric circuit recognises reverse flow of the air mass. It subtracts the reverse air mass flow from the intake air mass and signals the result to the engine control unit.

The engine control unit therefore obtains an electrical signal: it indicates the actual induced air mass and is able to meter the injected fuel quantity more accurately.



195_044



Signal utilisation

The signal which the air mass meter sends is used to calculate all speed- and load-dependent functions, e.g. injection time, ignition timing or tank venting.

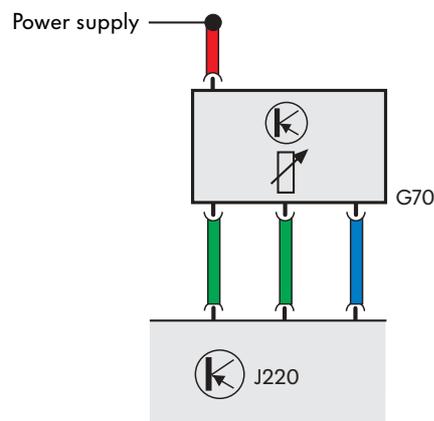
Effects of signal failure

In the event of failure of the air mass meter, the engine management system computes a substitute value. This emergency function is so well adapted that the fitter cannot tell from the running behaviour of the engine whether the air mass meter is defective. This can only be done by reading out the fault memory.

This means that the defect will be detected at the latest during the exhaust emission test which takes place every two years if not during the routine service checks.

Electric circuit

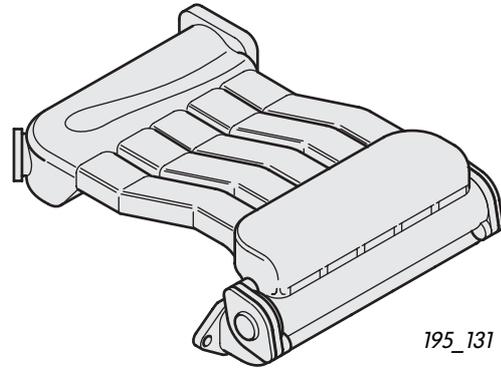
The air mass meter is connected to the engine control unit via two signal lines and one earth line and is supplied with power via connection 87a in the engine wiring harness.



195_111

The twin-path intake manifold

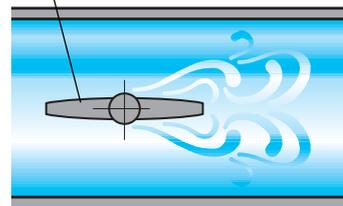
Twin-path intake manifolds are a new development. Their task is to develop high low-end torque by means of the long port in the intake manifold and deliver high top-end power by means of the short port in the intake manifold. In contrast to previous systems, change-over of the intake manifold paths in the V5 engine is performed by a rotary valve instead of change-over valves.



Air flow when using change-over valve

The change-over valves are housed in the intake port. As a result, they change the flow cross-section and the flow behaviour of the intake air inside the port. Turbulence occurs even if the valves are fully open.

Change-over valve



Turbulence during valve control

195_022

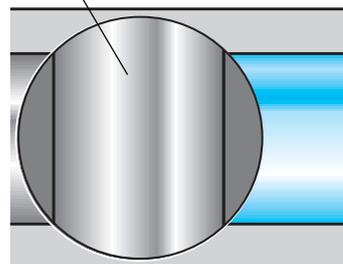


Advantage of using a rotary valve

The advantage of using a rotary valve instead of a valve actuator is it ensures optimal flow behaviour of the air drawn into the intake manifold.

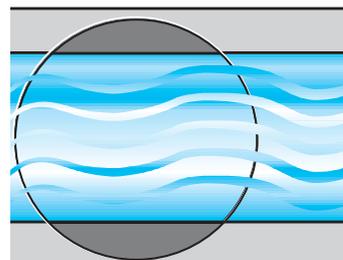
The shape of the rotary valve replicates the cross-section of the intake duct. Air-flow behaviour is not impaired when the rotary valve is open. As opposed to the valve actuator, turbulence does not occur.

Rotary valve



Closed rotary valve

195_108



An optimal flow characteristic is achieved when the rotary valve is open

195_023

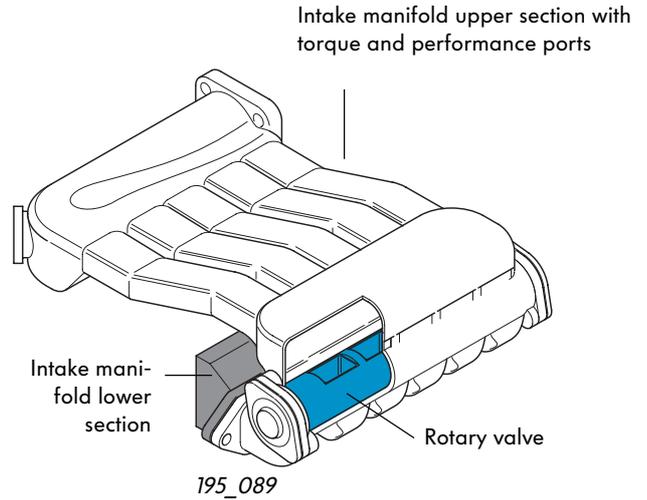
Motronic injection and ignition system

On closer examination it can be seen that the processes taking place inside the twin-path intake manifold are more complex than at first meet the eye. We will therefore devote this section to explaining the functional principle of the intake manifold, beginning with its design.

Design

The intake manifold comprises an intake manifold upper section together with the torque ports, performance ports and rotary valves, and the intake manifold lower section.

In longitudinally and transversely mounted engines the intake manifold is made of aluminium or plastic respectively. Plastic is the preferred material for transversely mounted engines. This is because the intake manifold shatters when it collides with the engine compartment bulkhead in a crash and prevents the engine from intruding into the passenger compartment.



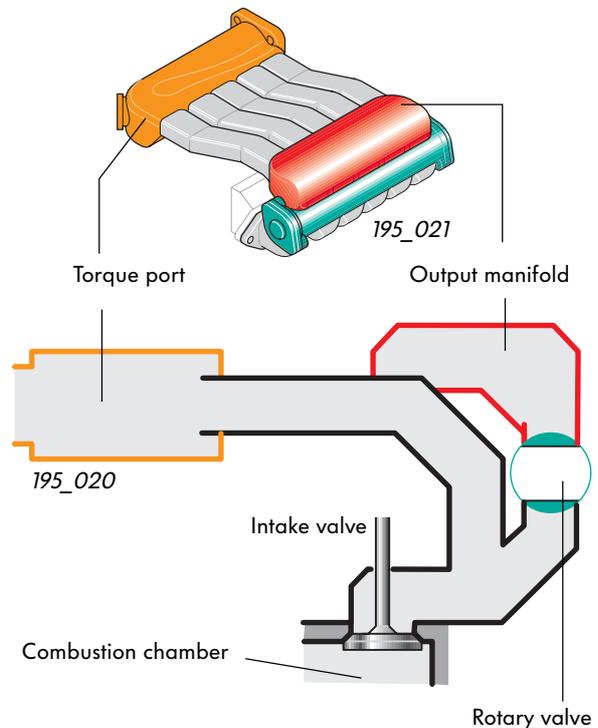
The intake manifold of the V5 engine is based on the ram pipe charge principle.

Was does this mean?

The key components of the twin-path intake manifold are the torque ports and the performance ports. As their name already suggests, the ports are designed to collect something.

Indeed, they collect air and produce what is known as the “self-charging effect”.

This effect arises from the propagation of pressure waves or oscillations inside the intake manifold. The name “ram pipe charging” is derived from this.



Actuation

Change-over is speed- and load-dependent. The engine control unit activates the solenoid valve for changing over the ports in the intake manifold.

This valve admits a partial pressure into the vacuum box. The vacuum box in turn actuates the rotary valve and ensures smooth change-overs even at high revs. The non-return valve prevents the vacuum box from being vented if pressure fluctuations occur inside the intake manifold.

Position of the twin-path intake manifold

Change-over takes place:

up to approx. 900 rpm

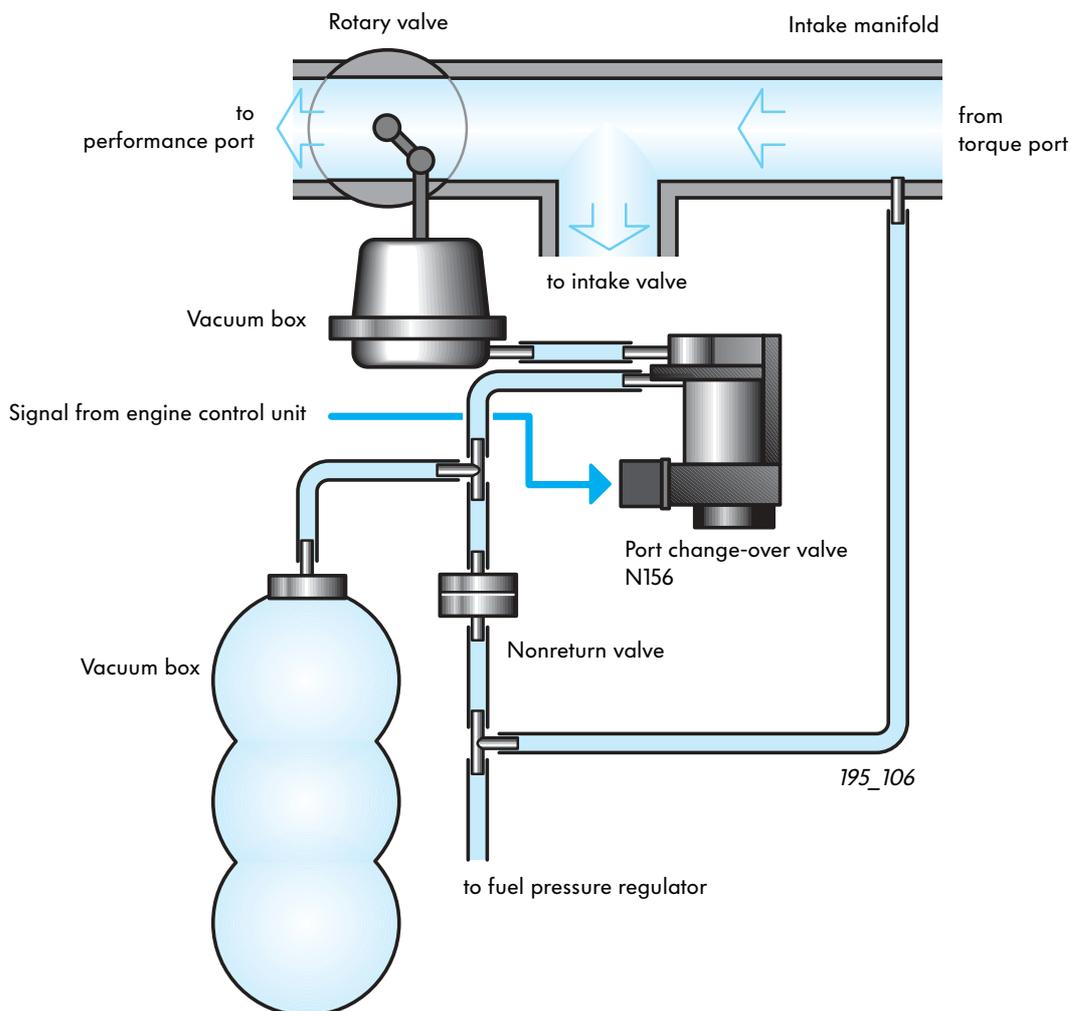
Idling/performance position = short intake manifold

as of approx. 900 rpm

Torque position = long intake manifold

above approx. 4300 rpm

Performance position = short intake manifold

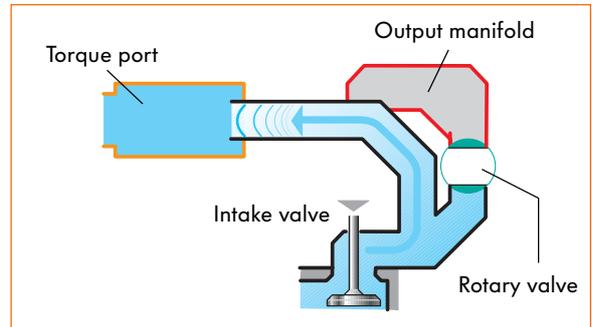


Motronic injection and ignition system

Functional principle

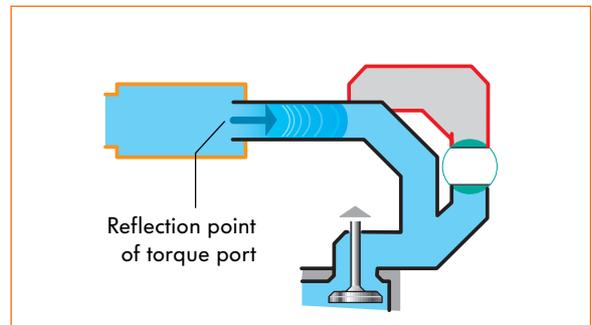
After combustion has taken place, there is a pressure differential between the cylinder and intake manifold.

When the intake valve opens, an intake wave forms inside the intake manifold and propagates from the inlet port towards the torque port at the speed of sound.



195_011

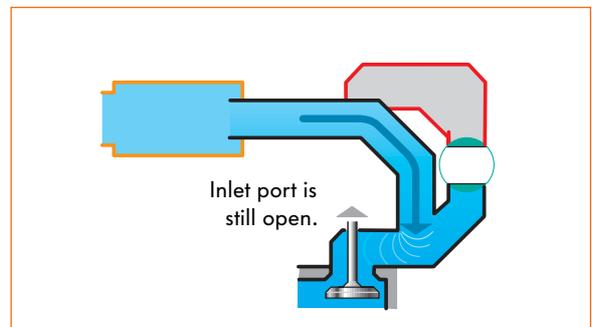
The open end of the pipe in the torque port has the same effect on the intake wave as a solid wall has on a ball. The wave is reflected and propagates back to the inlet port in the form of a pressure wave.



195_012

At an optimal intake manifold length, the max. pressure reaches the inlet port shortly before it closes.

The pressure wave enables more air to be admitted into the cylinder, and improves the amount of fuel-air mixture in the cylinder. This is what's called the self-charging effect.

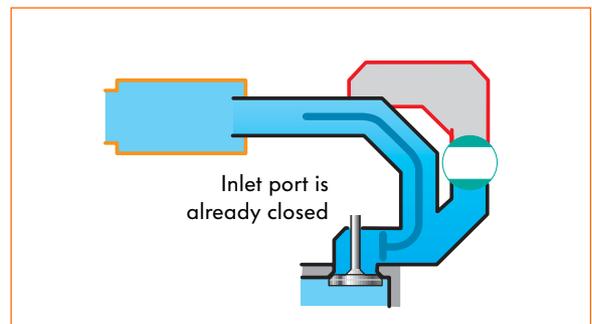


195_013

As engine speed increases, the pressure wave has less time to reach the inlet port. Because the pressure wave is only able to propagate at the speed of sound, it reaches the inlet port too late. It is already closed.

Self-charging does not take place.

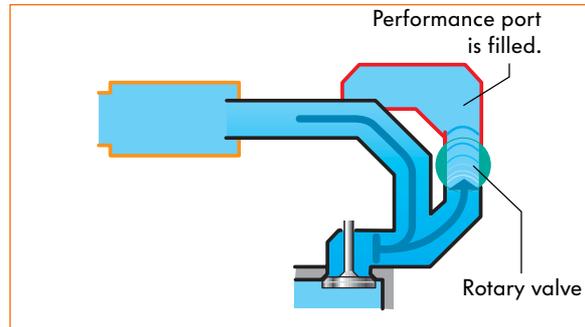
This problem can be solved by shortening the intake manifold.



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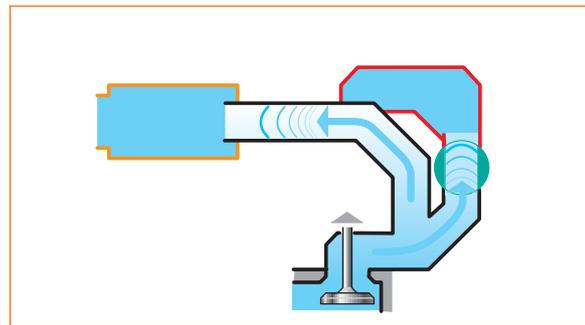


In the V5 engine, the rotary valve turns to the performance position at an engine speed of 4300 rpm. This opens up the path to the performance port. The performance port is designed so that the intake and pressure waves follow a shorter path to the inlet port. The performance port is filled with air when the inlet ports are closed.



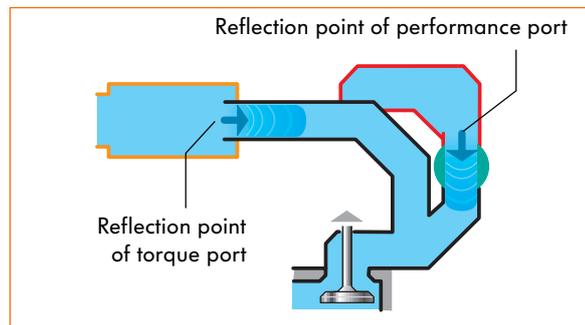
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When the inlet port opens, an intake wave propagates uniformly inside the intake manifold.



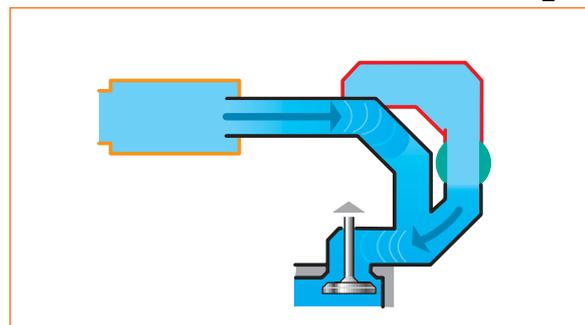
195_016

The intake wave reaches the pipe end in the performance port before it does in the torque port. There it is reflected and returns to the inlet port.



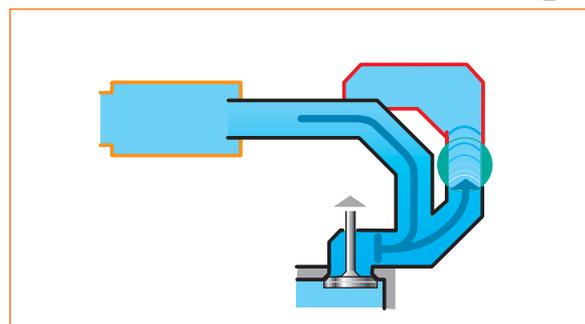
195_017

Unlike the pressure wave which propagates back from the torque port, the intake wave arrives before the inlet port closes. It therefore has a self-charging effect.



195_018

The wave arriving too late from the torque port is reflected by the closed injectors and fills the performance port.

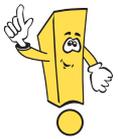


Motronic injection and ignition system

Cruise control

Cruise control enables the driver to set a constant road speed of 45 kph and above. Once activated, cruise control maintains the set speed regardless of topography without the driver having to press the accelerator pedal.

In the previous system the throttle valve was opened electro-pneumatically depending on the set road speed.



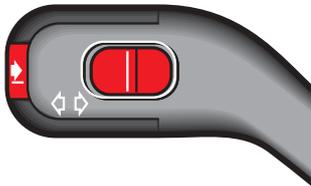
The signal which the cruise control switch generates is transmitted to the engine control unit, which in turn activates the throttle valve control unit. A control unit for cruise control is no longer needed.

The throttle valve positioner opens the throttle valve depending on the road speed setting.



Cruise control switch

On and Off signals



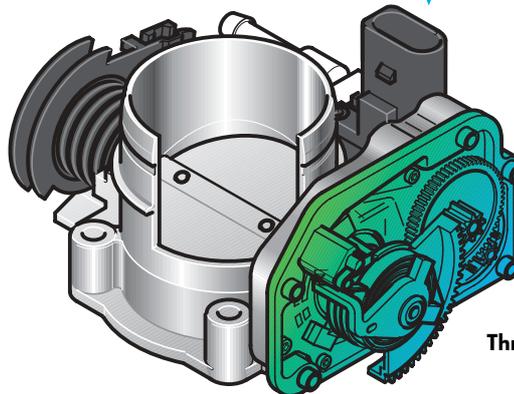
Engine control unit

Signals to the engine control unit

Engine speed signal
Air mass signal
Road speed
Brake operated
Clutch operated

Feedback signal
of throttle valve position

Servo motor
actuation



Throttle valve control unit

195_093



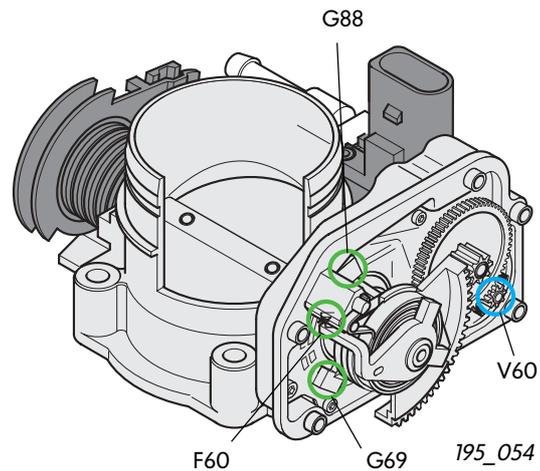
Cruise control only operates at a road speed of 45 kph or above.

The throttle valve control unit

Volkswagen has been fitting the throttle valve control unit to its engines since early 1995. After it is activated by the engine control unit, the throttle valve control unit regulates idling speed. You will find further information on this in SSP 173.

The component parts are:

- Idling switch F60,
- Throttle valve potentiometer G69,
- Throttle valve positioner potentiometer G88,
- Throttle valve positioner V60.

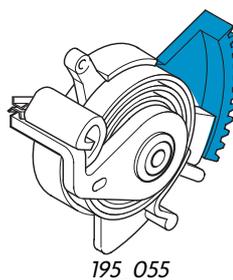


The throttle valve control unit also actuates the throttle valve while the cruise control is switched on.

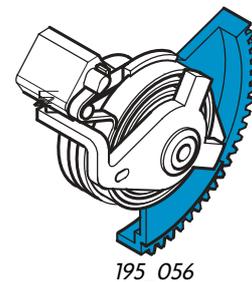
Apart from minor differences, the new throttle valve control unit has the same design as the old one.

The main difference is that the gearwheel segment is larger. This enables the servo motor to operate the throttle valve across the full adjustment range.

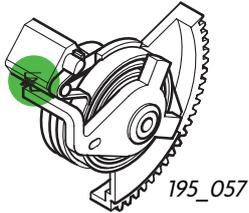
Gearwheel segment without cruise control



Gearwheel segment with cruise control



Motronic injection and ignition system



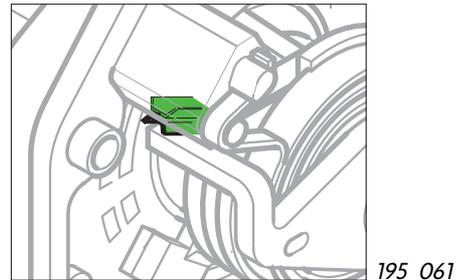
Idling switch F60

Signal utilisation

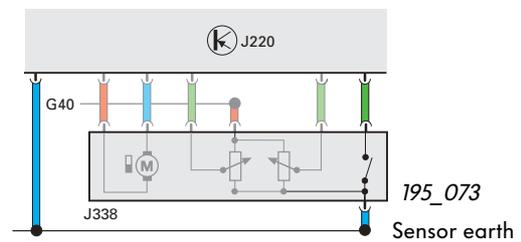
When the idling switch is closed, the engine management system knows that the engine is idling.

Effects of signal failure

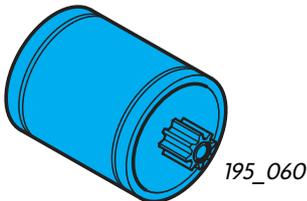
In the event of signal failure, the values of the engine management potentiometer are used to detect when the engine is idling.



Electric circuit



The idling switch utilises the sensor earth of the engine control unit.



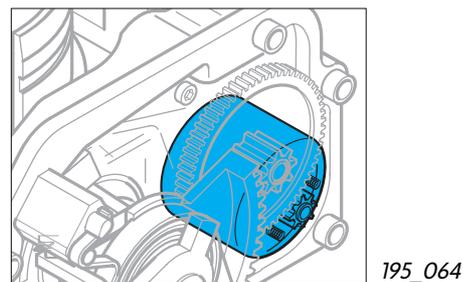
Throttle valve positioner V60

The throttle valve positioner is an electric motor and has the capability to actuate the throttle valve over the full throttle valve operating range.

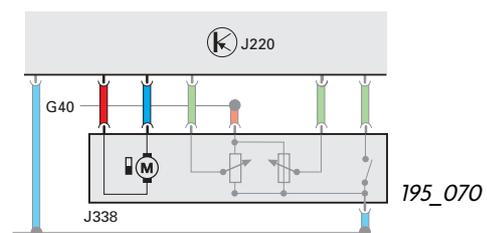
Effects of failure

To control idling, the emergency running spring draws the throttle valve into the emergency running position.

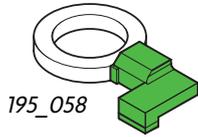
The cruise control fails.



Electric circuit



V60 is activated by the engine control unit.



195_058

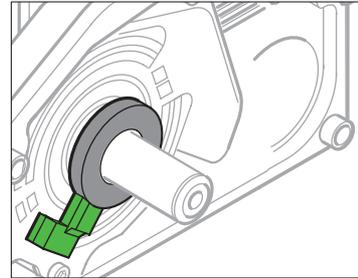
Throttle valve potentiometer G69

Signal utilisation

This potentiometer enables the engine control unit to recognise the position of the throttle valve.

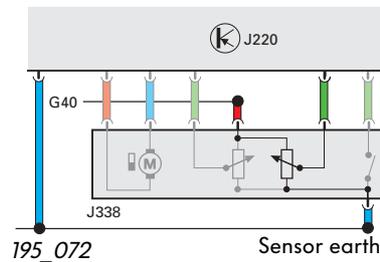
Effect of signal failure

If the engine control unit does not receive a signal from this potentiometer, it will compute a substitute value based on engine speed and the signal which the air mass meter sends.



195_062

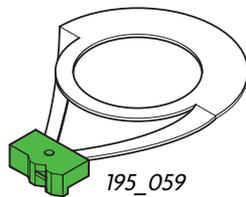
Electric circuit



195_072

Sensor earth

G69 utilises the sensor earth of the engine control unit. The voltage supply is identical to that of G88.



195_059

Throttle valve positioner potentiometer G88

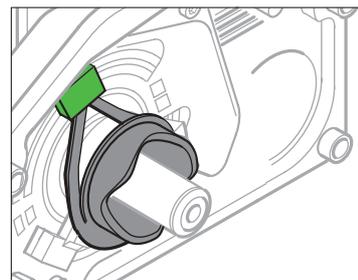
Signal utilisation

This potentiometer signals the position of the throttle valve drive to the engine control unit.

Effect of signal failure

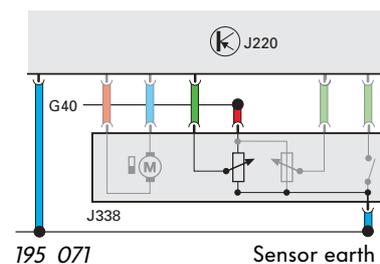
If this signal is not received, the idling control goes into an emergency mode. A higher idling speed indicates this.

The cruise control fails.



195_063

Electric circuit



195_071

Sensor earth

Motronic injection and ignition system

The quick-start sender wheel

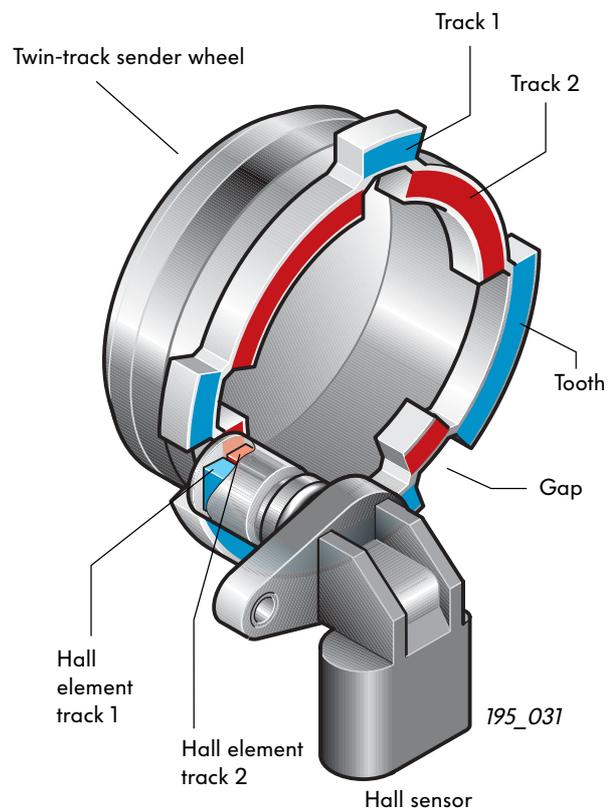
is secured to the camshaft. The signal it sends enables the engine control unit to recognise more quickly the position of the camshaft in relation to the crankshaft and, in conjunction with the signal which the engine speed sender generates, to start the engine more quickly.

In previous systems the first combustion cycle was initiated after a crank angle of approx. 600-900°. The quick-start sender wheel enables the engine control unit to recognise the position of the crank-shaft in relation to the camshaft after a crank angle of only 400-480°. As a result, the first combustion cycle can be initiated sooner and the engine starts more quickly.



The quick-start sender wheel consists of a twin-track sender wheel and a Hall sensor. The sender wheel is designed with two tracks located side by side. Where one track has a gap, the other track has a tooth.

The Hall sensor comprises two Hall elements located side by side. Each Hall element scans a single track. This device is known as a differential Hall sensor because the engine management system compares the signals of the two elements.



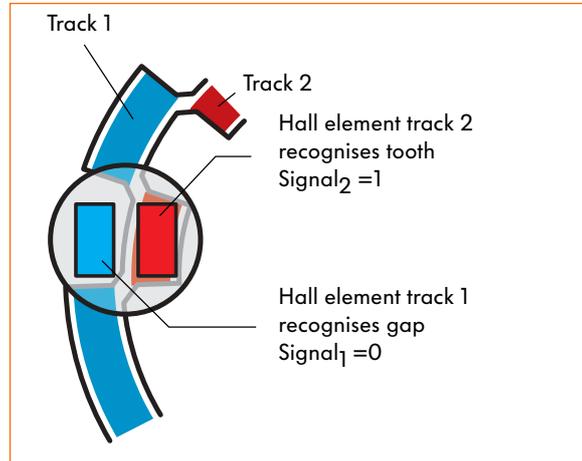
Function

The sender wheel is designed so that the two Hall elements never generate the same signal. When Hall element 1 is facing a gap, Hall element 2 is always facing a tooth.

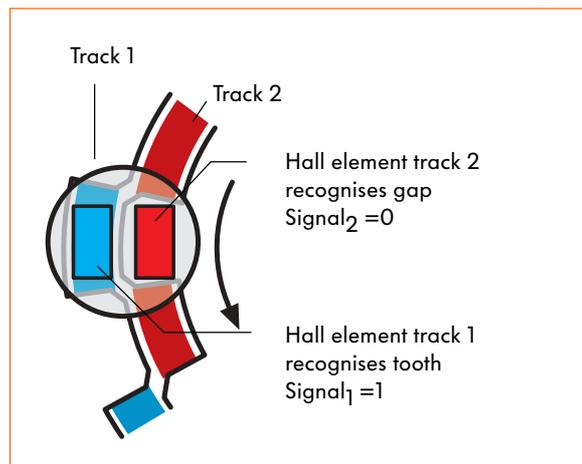
Hall element 1 therefore always generates a different signal to Hall element 2.

The control unit compares the two signals and is thus able to recognise the cylinder at which the camshaft is located.

Using the signal which the engine speed sender G28 generates, the injection cycle can be initiated after a crank angle of approx. 440° .



195_032

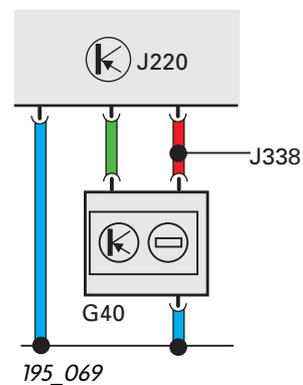


195_033



Electric circuit

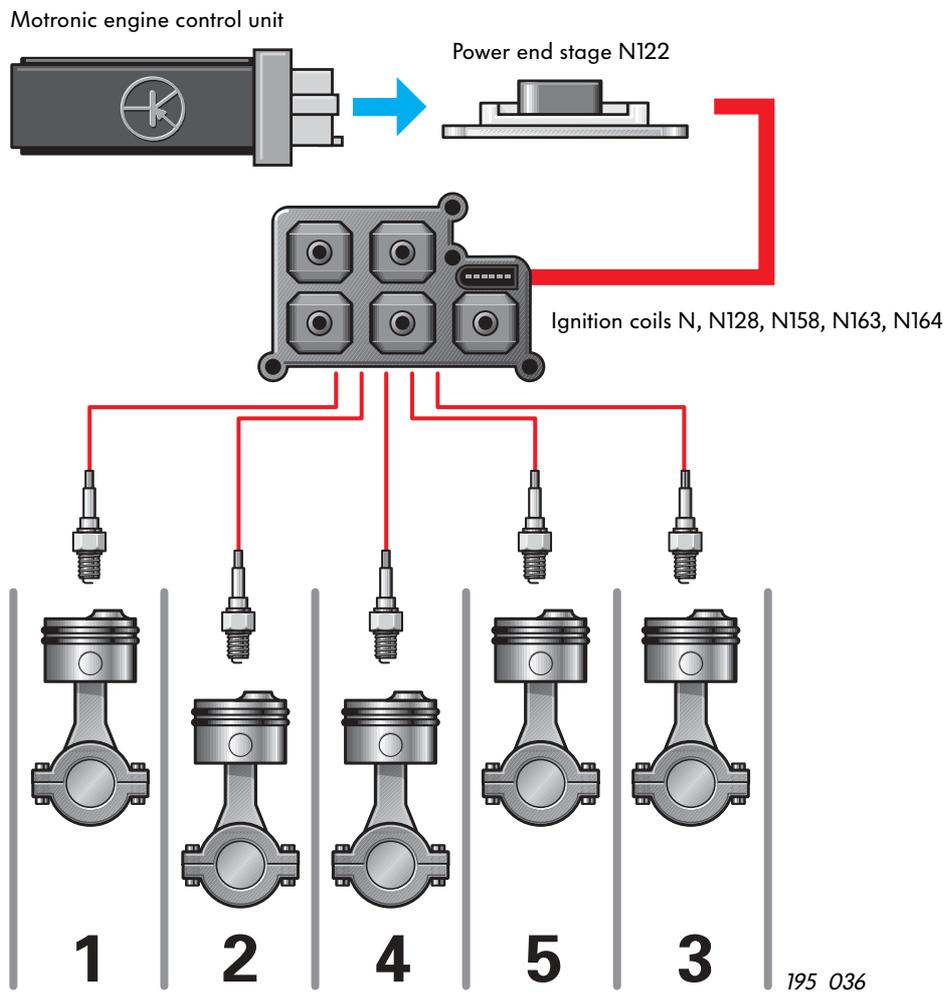
The Hall sender G40 is connected to sensor earth of the engine control unit. If the Hall sender fails, the engine cannot be restarted.



Motronic injection and ignition system

The ignition system

The V5 engine is equipped with a static high voltage distributor.
Due to the uneven number of cylinders, the V5 utilises a power end stage with a single ignition coil for each cylinder. The ignition coils are grouped together in a single module.

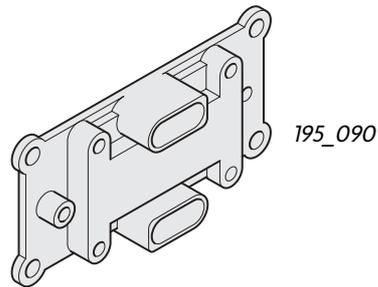


Advantages:

- No wear
- High reliability

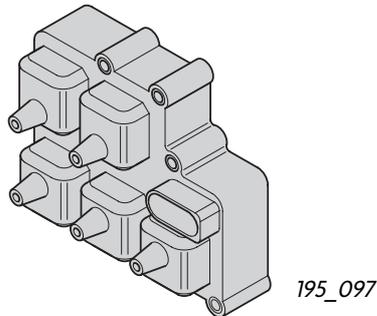
Power end stage N122

Each of the five ignition output stages “pumps” a high amperage into the ignition coils to ensure that there is enough power to produce the ignition spark.



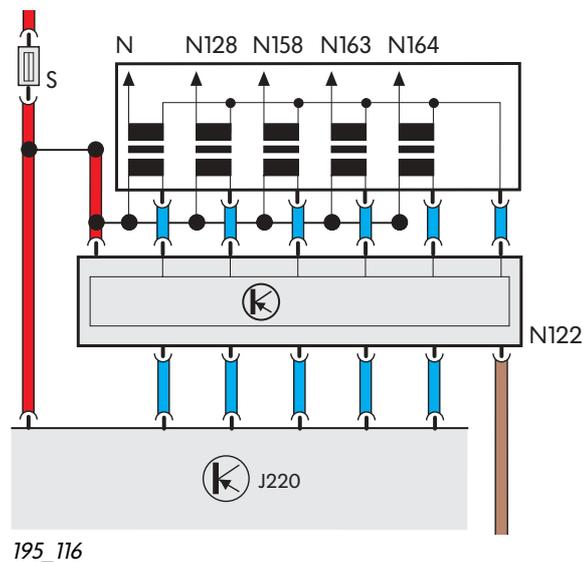
Ignition coils N, N128, N158, N163, N164

Due to the uneven number of cylinders, it was not possible to use twin ignition coils for the ignition system as in the case of the VR6 engine.

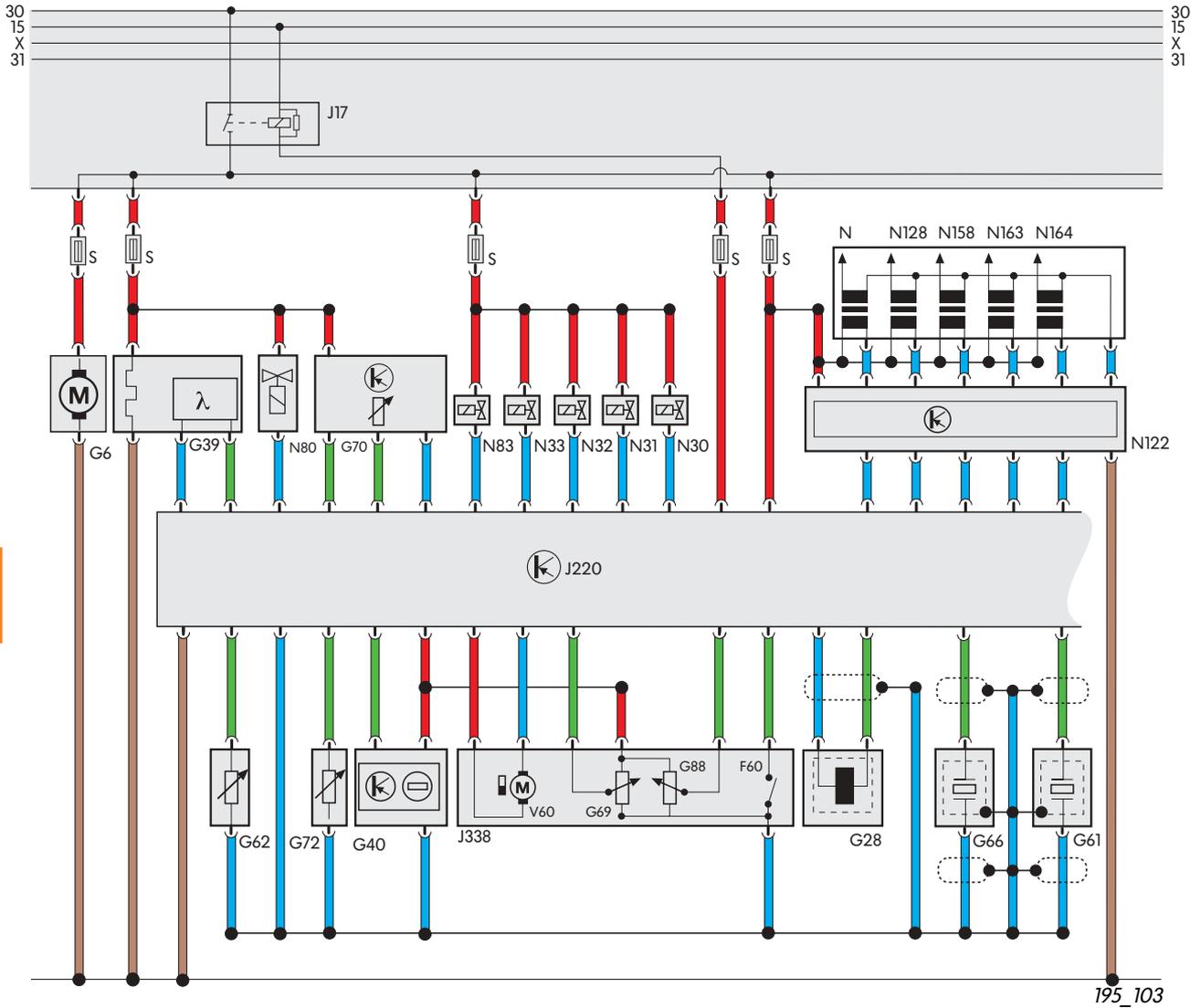


Electric circuit

The power end stage, together with the ignition coils and the engine control unit, are supplied with power via the fuel pump relay J17. Each cylinder has its own ignition output stage and therefore also has an output wire from the engine control unit.



Function diagram

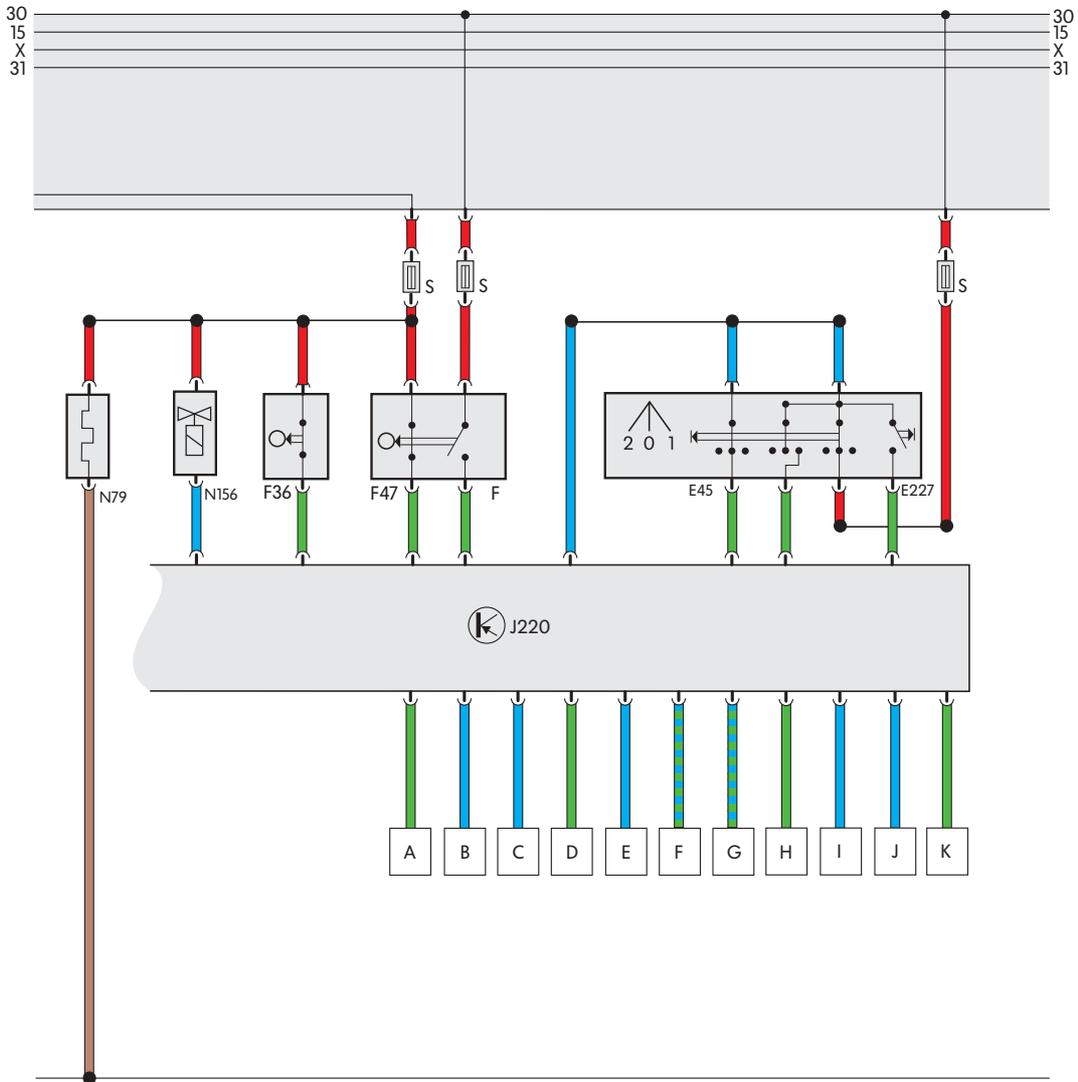


Components

| | | | |
|------|---|------|---|
| F60 | Idling switch | N30 | Injector, cylinder 1 |
| G6 | Fuel pump | N31 | Injector, cylinder 2 |
| G28 | Engine speed sender | N32 | Injector, cylinder 3 |
| G39 | Lambda probe | N33 | Injector, cylinder 4 |
| G40 | Hall sender | N80 | Solenoid valve 1 for activated charcoal filter system |
| G61 | Knock sensor I | N83 | Injector, cylinder 5 |
| G62 | Coolant temperature sender | N | Ignition coil 1 |
| G66 | Knock sensor II | N122 | Power end stage |
| G69 | Throttle valve potentiometer | N128 | Ignition coil 2 |
| G70 | Air mass meter | N158 | Ignition coil 3 |
| G72 | Intake manifold temperature sender | N163 | Ignition coil 4 |
| G88 | Throttle valve positioner potentiometer | N164 | Ignition coil 5 |
| J17 | Fuel pump relay | V60 | Throttle valve positioner |
| J220 | Motronic control unit | | |
| J338 | Throttle valve control unit | | |

195_103





Components

195_104

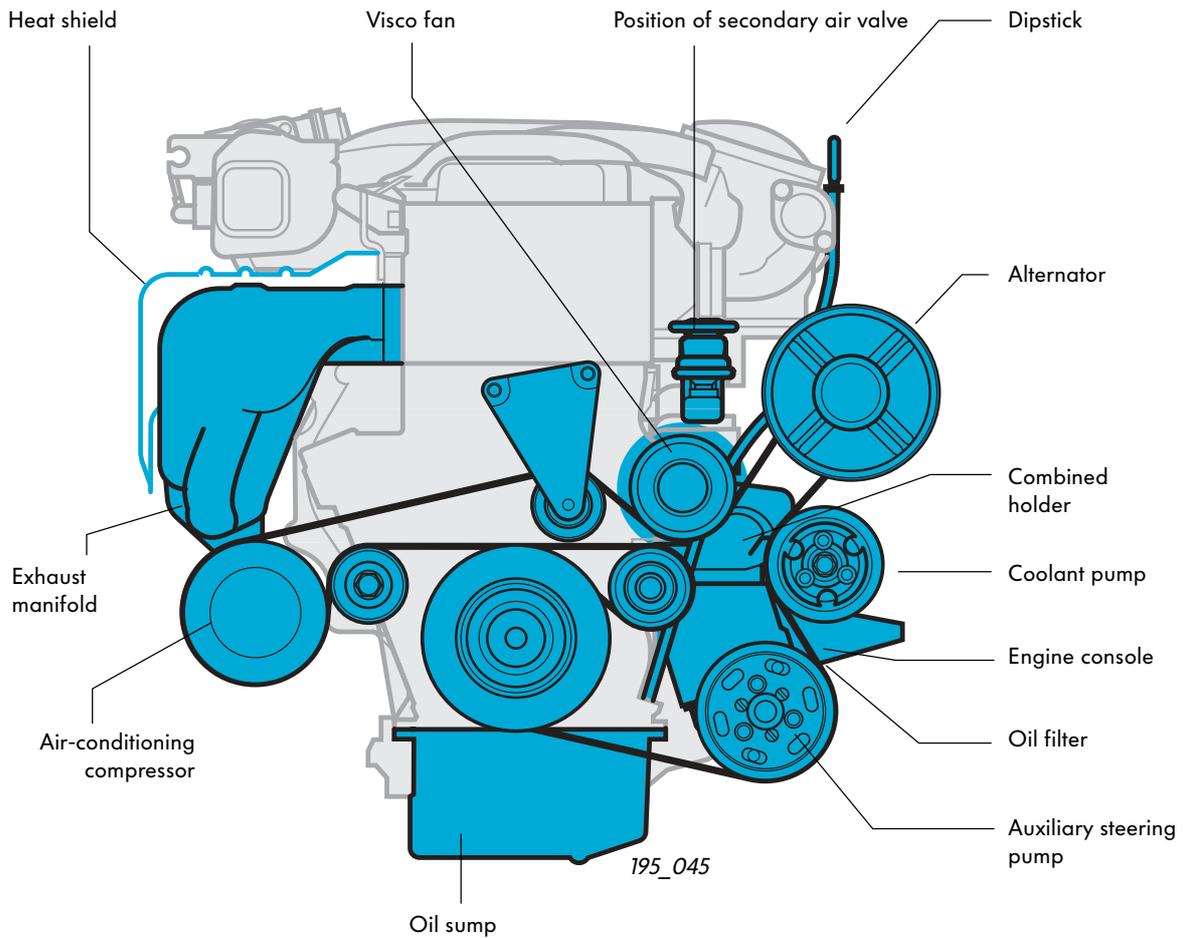
- | | | | |
|------|--|---|-----------------------------------|
| E45 | Cruise control system switch | A | Road speed signal |
| E227 | Cruise control system button (set) | B | Fuel consumption indicator signal |
| F | Brake light switch | C | Engine speed signal |
| F36 | Clutch switch | D | Air conditioning on standby |
| F47 | Brake pedal switch for cruise control | E | Throttle valve position signal |
| G70 | Air mass meter | F | Diagnostics/immobiliser data wire |
| J220 | Motronic control unit | G | Air-conditioning compressor |
| N79 | Heater element (crankcase breather) | H | Automatic gearbox signal |
| N156 | Intake manifold change-over valve | I | ABS/EDL data line |
| | | J | ABS/EDL data line |
| | | K | Automatic gearbox signal |

Service

Longitudinal and transverse mounting

Please note that the add-on parts of the V5 engine for longitudinal and transverse mounting are very different.

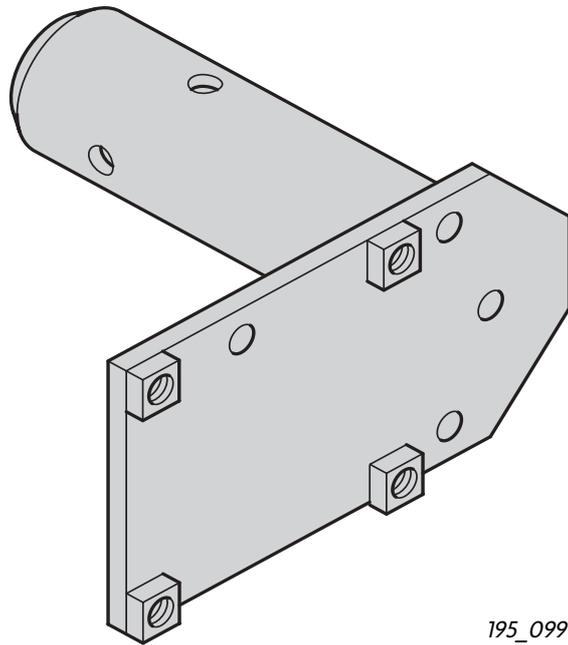
The parts highlighted in blue indicate where the V5 engine intended for longitudinal mounting shown below differs from the engine intended for transverse mounting.



Special tools

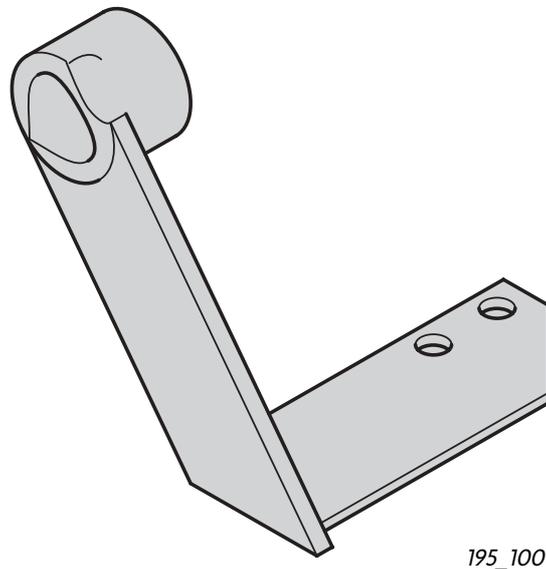
For the V5 engine, additional holes must be drilled in special tools Engine Holder 3269 and Counter-holder 3406.

For Engine Holder 3269, mark three drill-holes from the centre outwards. Please note that holes may only be drilled for the engine which has code AGZ, i.e. the longitudinally mounted engine.



For Counter-holder 3406, position the drill-holes in parallel with the existing drill-hole.

Then seal the surface of the special tool with corrosion inhibitor.



Self-diagnosis

You can select the following functions in the self-diagnosis:

- 01 Interrogate control unit version
- 02 Interrogate fault memory
- 03 Actuator diagnosis
- 04 Basic adjustment
- 05 Erase fault memory

- 06 End of output
- 07 Encode control unit
- 08 Read measured value block
- 10 Adaptation

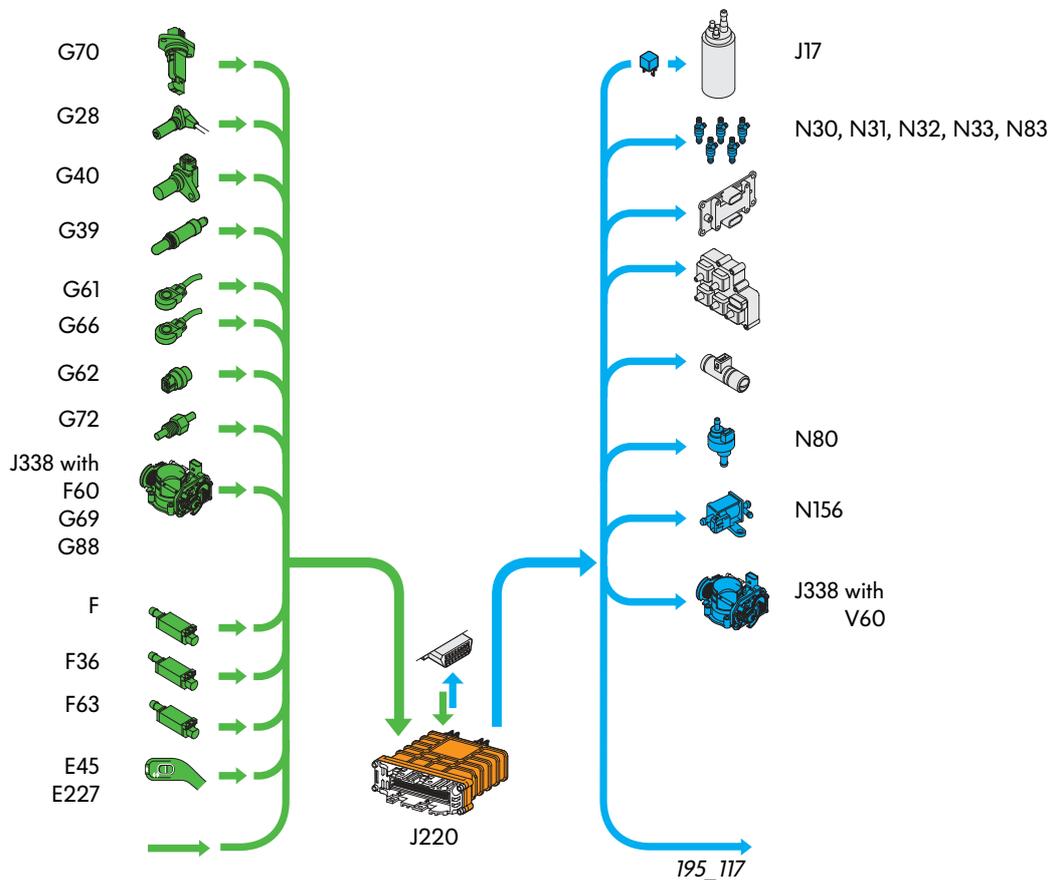


Basic adjustment must be performed after completing the following work:

- Engine control unit,
- Throttle valve control unit,
- replace engine or
- disconnect battery terminals

Function 02 Interrogate fault memory

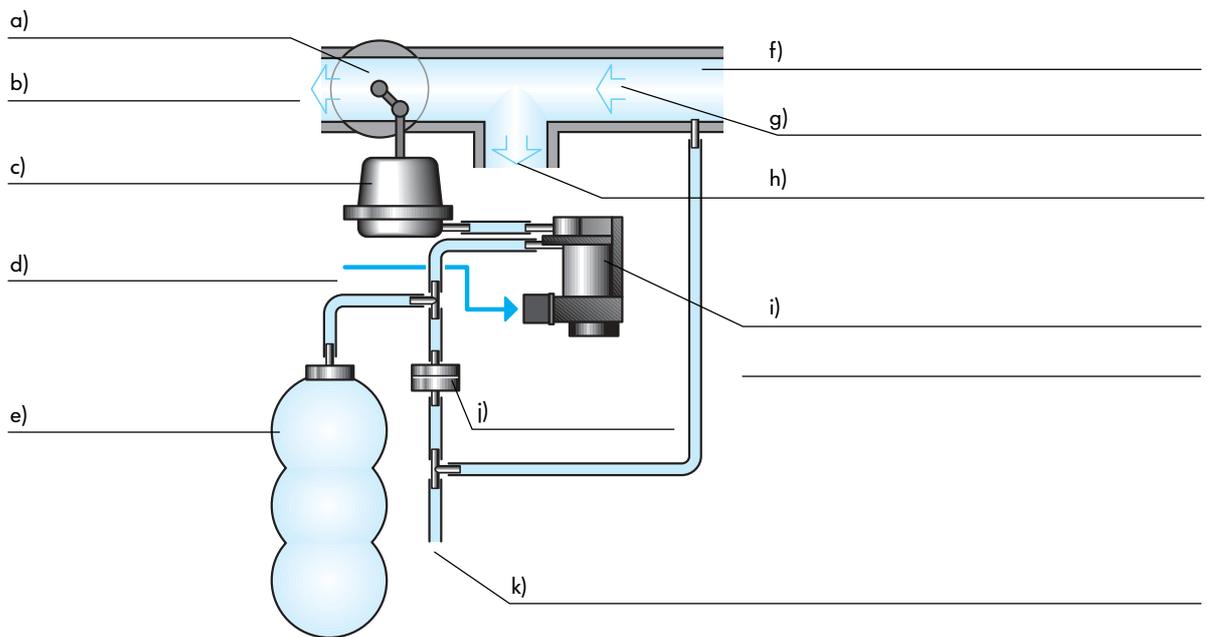
The self-diagnosis stores faults in the components highlighted below in the fault memory. These faults can be read using fault reader V.A.G. 1551 or V.A.G. 1552.



Test your knowledge

1. What is the special feature of the new hot-film air mass meter?

2. Annotate the following drawing.



3. Why does the engine start more quickly with a quick-start sender wheel?

4. What is a performance port and what purpose does it serve?

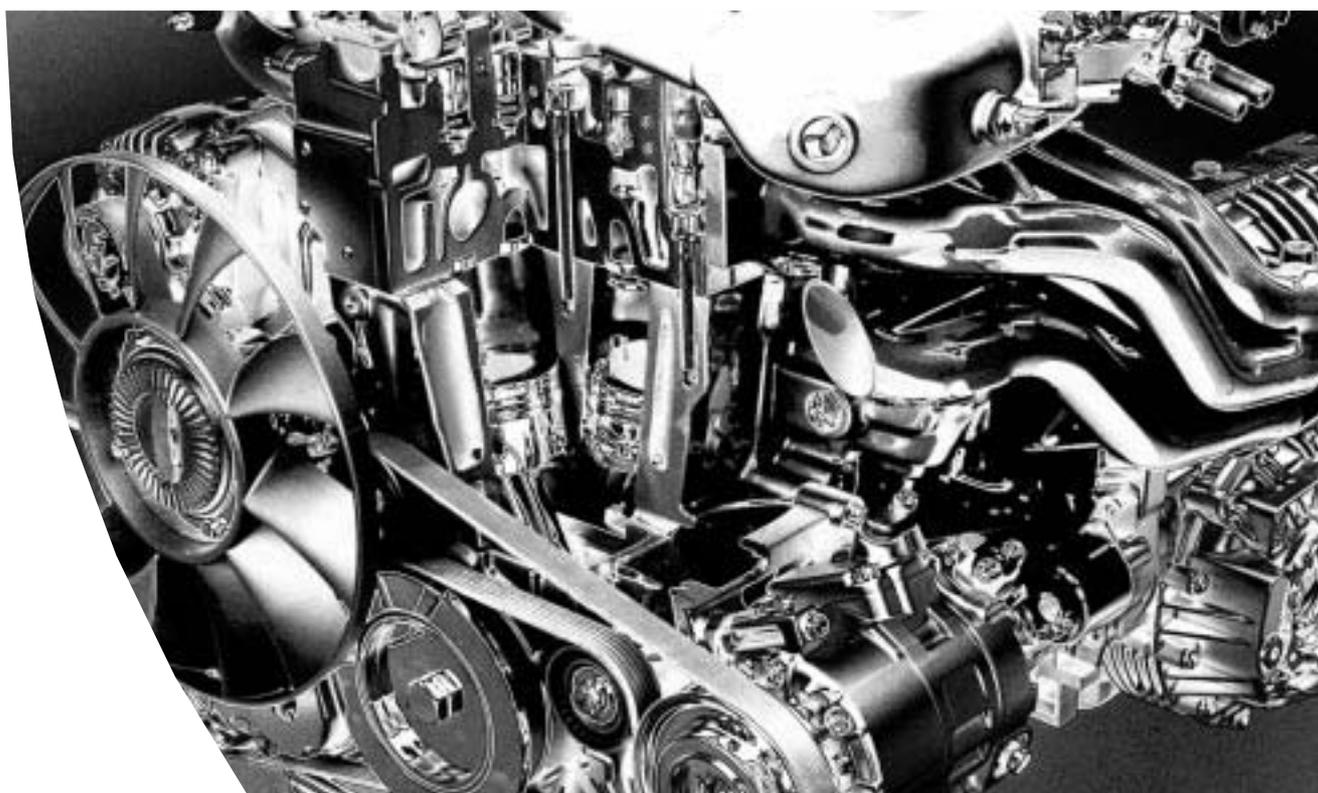
Solutions:

Page 13

1. a)
2. a) Deflection pulley, b) Air-conditioning compressor, c) Deflection pulley, d) Crankshaft, e) Alternator, f) Visco van, g) Coolant pump, h) Tension pulley, i) Auxiliary steering pump
3. a), c), d)
4. Fewer oscillations are transmitted from the engine to the gearbox.

Page 37

1. The air mass meter has reverse flow recognition.
2. a) Rotary valve, b) to output manifold, c) Vacuum box, d) Signal from engine control unit, e) Vacuum box, f) Intake manifold, g) from torque port, h) to intake valve, i) Register intake manifold change-over valve, j) Nonreturn valve, k) to fuel-pressure regulator
3. Thanks to the configuration of the gear teeth and gaps on the two-track sender wheel and the Hall sensor with two Hall elements, the engine control unit receives a signal which enables it to determine the position of the camshaft in relation to the crankshaft more quickly.
4. The performance port is a component part of the twin-path intake manifold.
It serves to improve volumetric efficiency in the upper speed range and thus to increase power output.



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